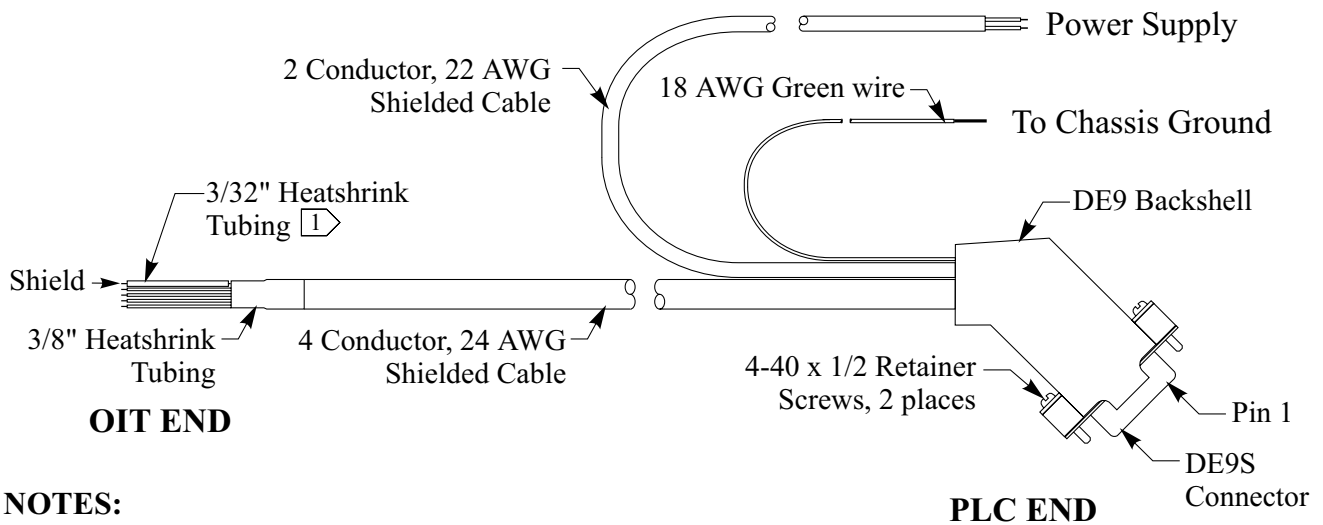




Controller Model: **Allen-Bradley SLC500 Family**
 Maple OIT Model: **MAP460D, OIT3600B**
 Communication Type: **RS-232 with DE9 connector at PLC**

Use the wiring diagram and illustration to assemble a communication cable for use with an Allen-Bradley SLC500 Family PLC. Maple System's products use the DF1 protocol to communicate with this PLC. This cable is for communication directly from the SLC 5/03, 5/04 and 5/05 DF1 port or through the 1747KE Communication Module of the SLC5/01 and SLC 5/02.



NOTES:

- 1 Install heatshrink on shield (bare wire) to avoid shorting to components.
- 2 Twist together 18 AWG green wire and shield wire. Solder wires and insulate with heatshrink tubing to avoid shorting.

