

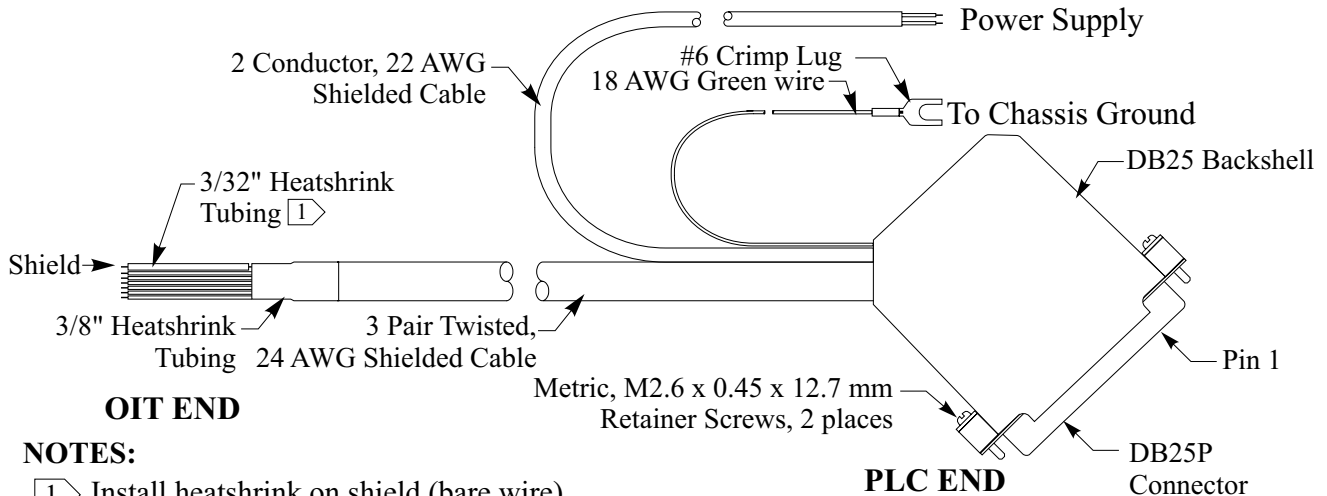


Controller Model: **Koyo DL305 (D3-330 CPU)**

Maple OIT Model: **MAP460D, OIT3600B**

Communication Type: **RS-422 with DB25 connector at PLC**

Use the wiring diagram and illustration to assemble a communication cable for use with a Koyo DL305 PLC (D3-330 CPU with D3-422 DCU module).



OIT END

NOTES:

- 1 Install heatshrink on shield (bare wire) to avoid shorting to components.
- 2 Twist together 18 AWG green wire and shield wire. Solder wires and insulate with heatshrink tubing to avoid shorting.

