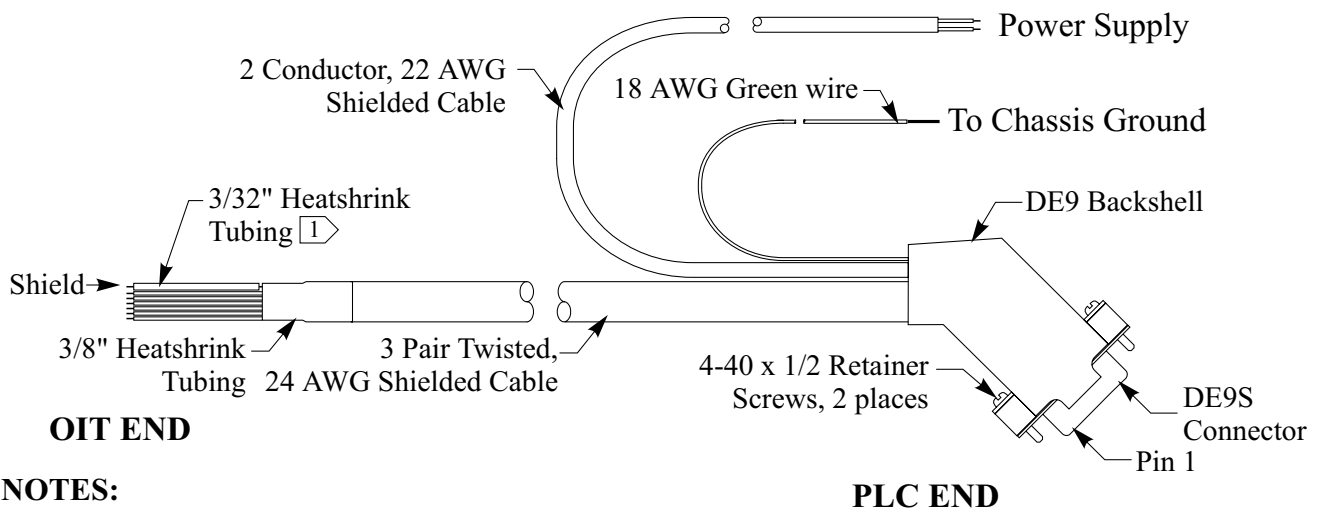




Controller Model: **Siemens SIMATIC TI555 CPU/545-1102**
 Maple OIT Model: **MAP460D, OIT3600B**
 Communication Type: **RS-422 with DE9 connector at PLC**

Use the wiring diagram and illustration to assemble a communication cable for use with a Siemens TI555 CPU/545-1102 PLC.



NOTES:

- 1 Install heatshrink on shield (bare wire) to avoid shorting to components.
- 2 Twist together 18 AWG green wire and shield wire. Solder wires and insulate with heatshrink tubing to avoid shorting.

