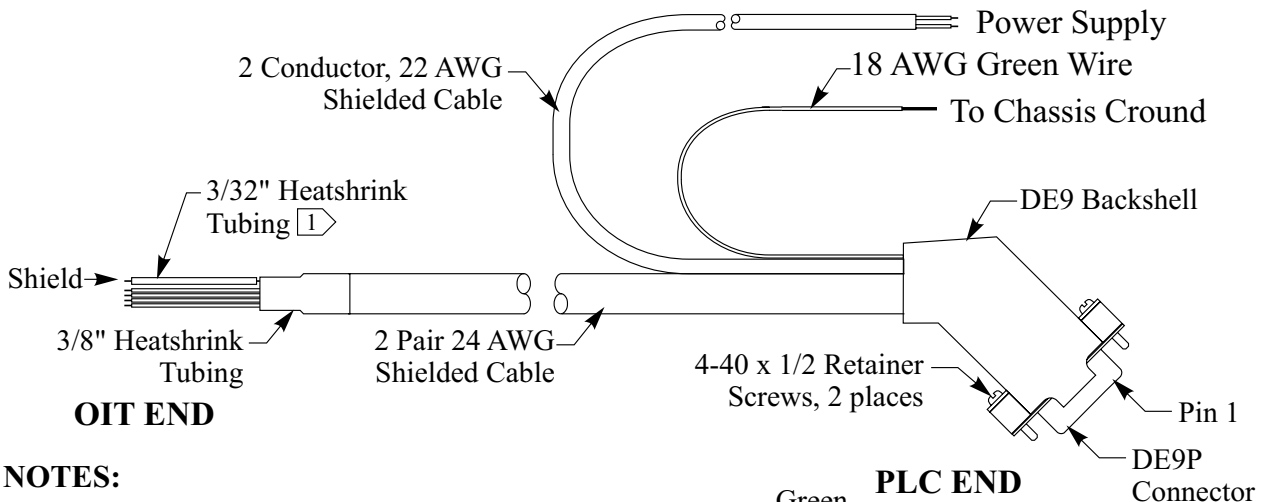




Controller Model: **Siemens SIMATIC S7-200**
 Maple OIT Model: **MAP460D, OIT3600B**
 Communication Type: **RS-485 with DE9 Connector at PLC**

Use the wiring diagram and illustration to assemble a communication cable for use with a Siemens SIMATIC S7-200 Series PLC.



NOTES:

- 1 Install heatshrink on shield (bare wire) to avoid shorting to components.
- 2 Twist together 18 AWG green wire and shield wire. Solder wires and insulate with heatshrink to avoid shorting..

