

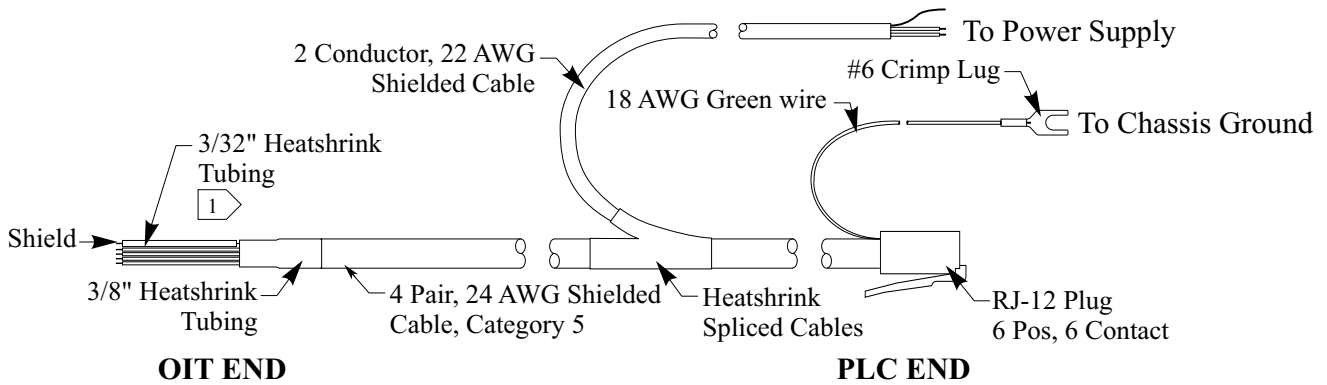


Controller Model: **Koyo DL05, DL06, DL105, DL205 Series, DL305 (D3-350 CPU), and DL405 (D4-450 CPU)**

Maple OIT Model: **MAP460D, OIT3600B**

Communication Type: **RS-232 with RJ-12 Plug at PLC**

Use the wiring diagram and illustration to assemble a communication cable for use with a Koyo DL05 PLC, DL06 PLC, DL105 PLC, DL205 Series PLC, DL305 PLC (D3-350 CPU, Port 1), or DL405 PLC (D4-450 CPU, Port 2).



NOTES:

- 1 Install heatshrink on shield (bare wire) to avoid shorting to components.
- 2 Splice cables and shield. Heatshrink and seal connection.

