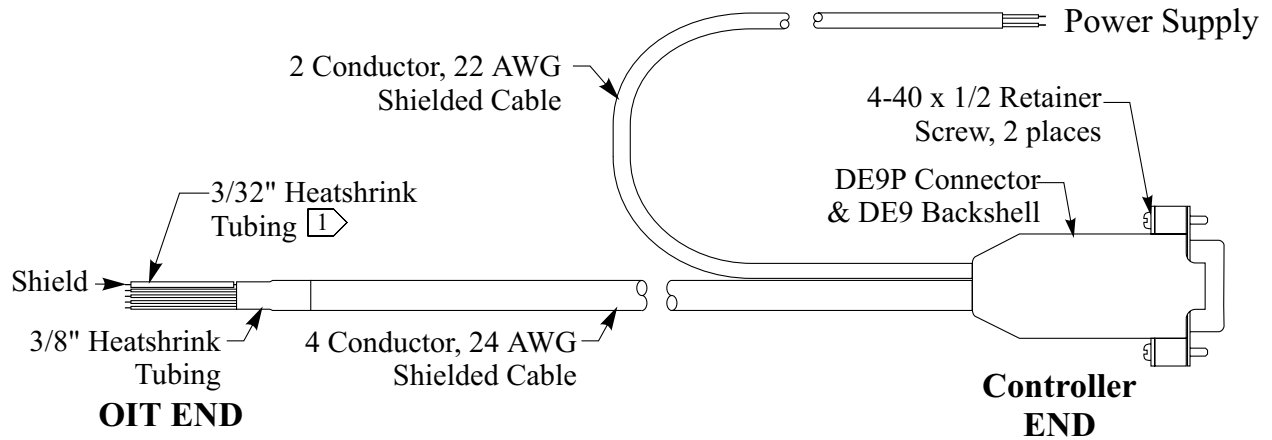




Controller Model: **Emerson E-Series**
 Maple OIT Model: **MAP460D, OIT3600B**
 Communication Type: **RS-232 with DE9 connector at Controller**

Use the wiring diagram and illustration to assemble a communication cable for use with an Emerson E-Series Drive.



NOTES:

- 1 Install heatshrink on shield (bare wire) to avoid shorting to components.

