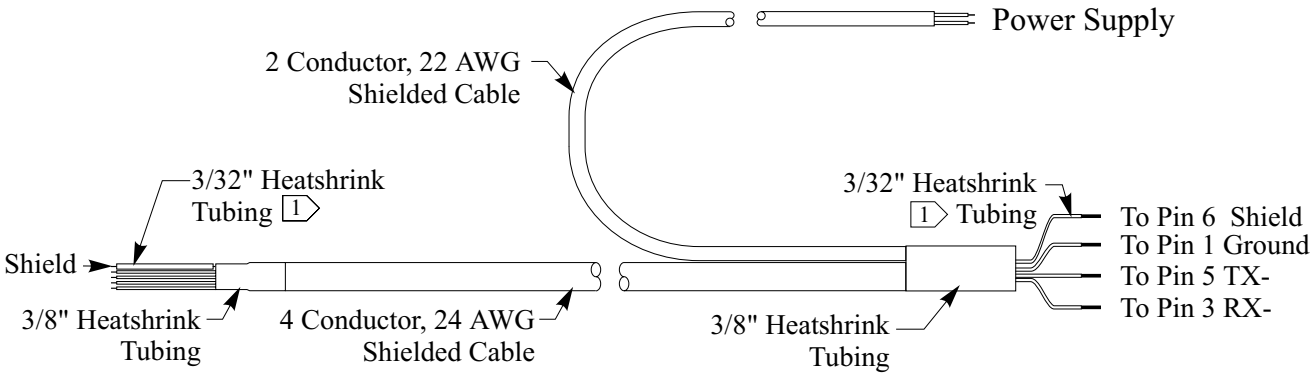
C A B L E A S S E M B L Y I N S T R U C T I O N

Controller Model: **Warner Electric MX2000**

Maple OIT Model: **MAP460D, OIT3600B**

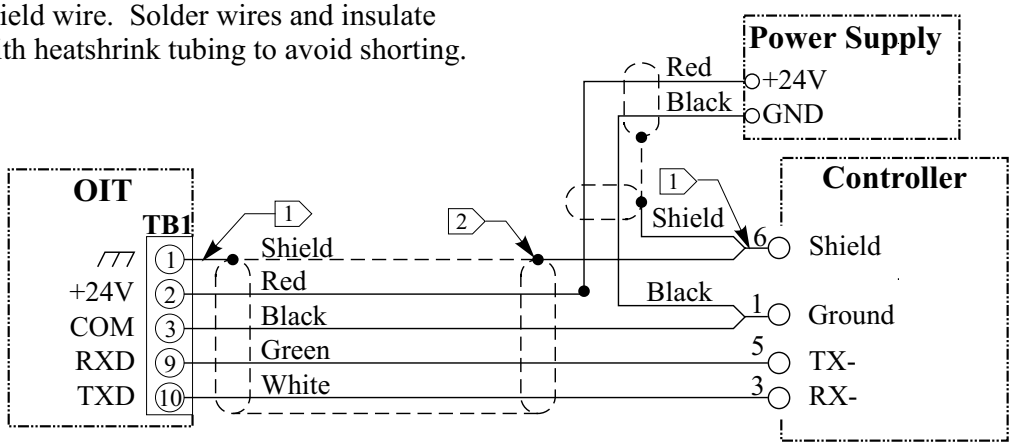
Communication Type: **RS-232 with Leads at Controller**

Use the wiring diagram and illustration to assemble a communication cable for use with a Warner Electric MX2000 controller.



OIT END

CONTROLLER END

NOTES:

1. Install heatshrink on shield (bare wire) to avoid shorting to components.
2. Twist together 18 AWG green wire and shield wire. Solder wires and insulate with heatshrink tubing to avoid shorting.