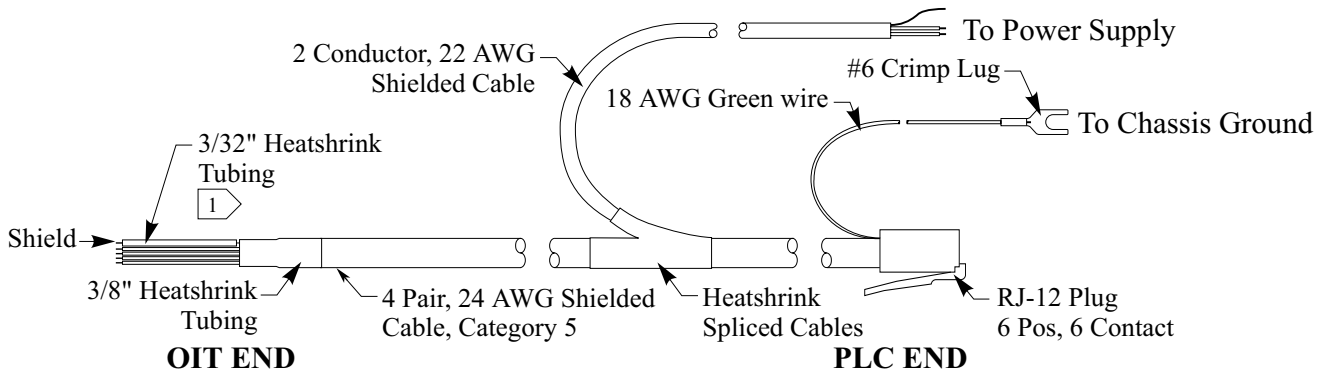




Controller Model: **GE Fanuc Series 90 CPU351 or CPU352**
 Maple OIT Model: **MAP460D, OIT3600B**
 Communication Type: **RS-232 with RJ-12 connector at PLC**

Use the wiring diagram and illustration to assemble a communication cable for use with a GE Fanuc Series 90 CPU351 or CPU352 for Port 1



NOTES:

- 1 Install heatshrink on shield (bare wire) to avoid shorting to components.
- 2 Connect shield wire to the metal housing of the RJ-12 connector.
- 3 Splice cables and shield. Heatshrink and seal connection.

