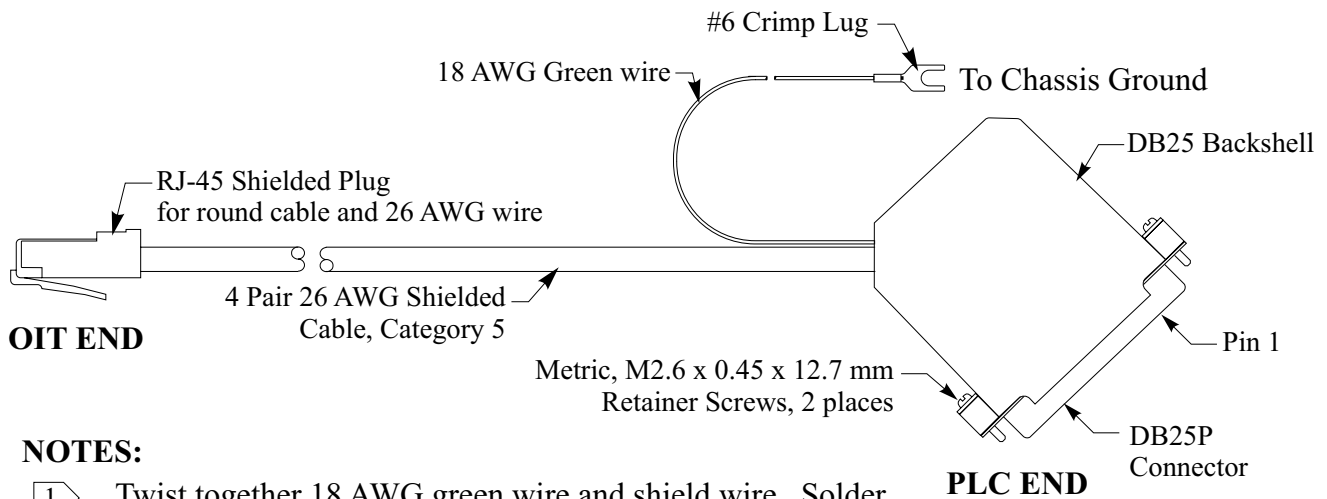




Controller Model: **Koyo DL305 (D3-330 CPU)**  
 Maple OIT Model: **OIT3100 and OIT4100 Series**  
 Communication Type: **RS-422 with DB25 connector at PLC**

Use the wiring diagram and illustration to assemble a communication cable for use with a Koyo DL305 PLC (D3-330 CPU with D3-422 DCU module).



**NOTES:**

- 1) Twist together 18 AWG green wire and shield wire. Solder wires and insulate with heatshrink to avoid shorting.
- 2) Connect shield wire to the metal housing of the RJ-45 connector.

