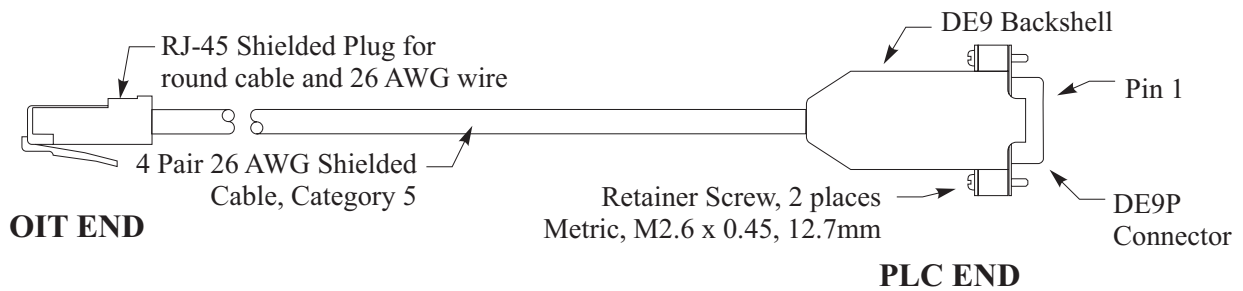




Controller Model: **Omron C20 & C40 Series**
 Maple OIT Model: **OIT3100 and OIT4100 Series**
 Communication Type: **RS-232 with DE9 connector at PLC**

Use the wiring diagram and illustration to assemble a communication cable for use with an Omron C Series PLC through a Host Link connection. For the C20H, C28H, and C40H models where signal ground is on pin (7)



NOTES:

- 1 Install heatshrink on shield (bare wire) to avoid shorting.
- 2 Connect shield wire to the metal housing of the RJ-45 connector.

