

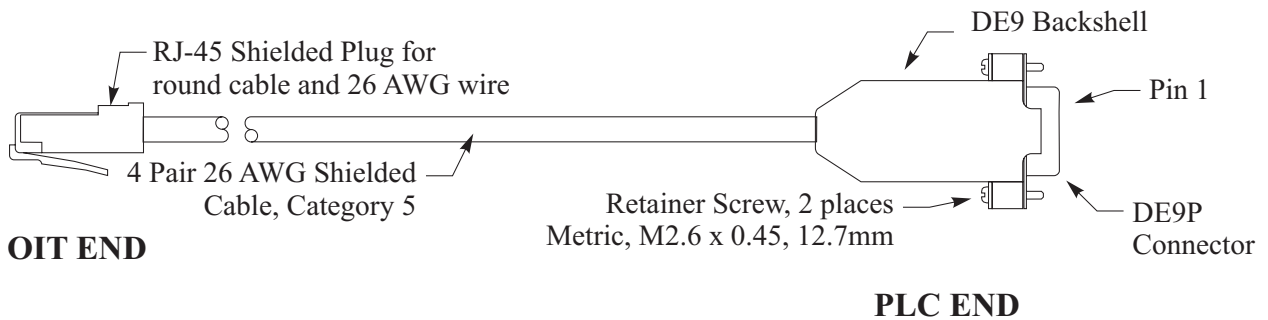


Controller Model: **Omron C200, CPM, CJ, CQM & SRM Series**

Maple OIT Model: **OIT3100 and OIT4100 Series**

Communication Type: **RS-232 with DE9 connector at PLC**

Use the wiring diagram and illustration to assemble a communication cable for use with an Omron C200HS, CPM1, CPM2, CJ1, CQM or SRM1 Series PLC where signal ground is on pin (9).



NOTES:

- 1 Install heatshrink on shield (bare wire) to avoid shorting.
- 2 Connect shield wire to the metal housing of the RJ-45 connector.

