

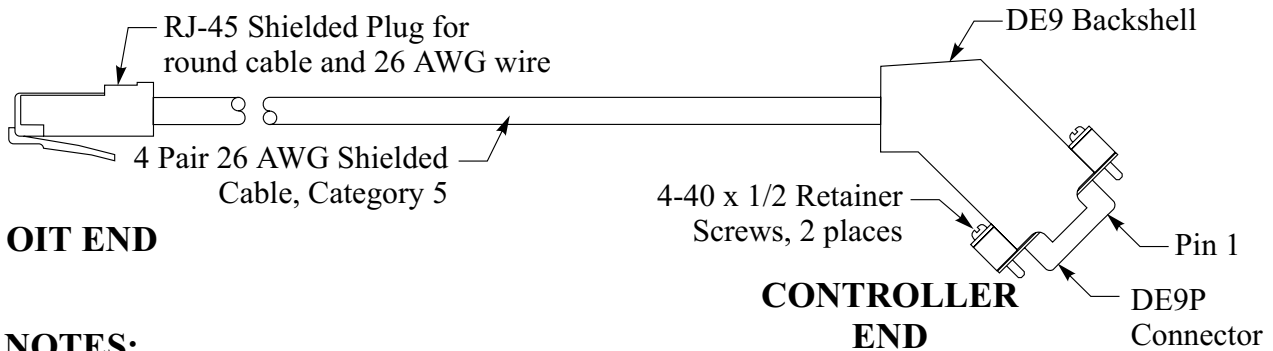


Controller Model: **Emerson Motion Control Axima Controllers, EN Drives, Epsilon Drives**

Maple OIT Model: **OIT3100 and OIT4100 Series**

Communication Type: **RS-485 with DE9 connector at Controller**

Use the wiring diagram and illustration to assemble a communication cable for use with an Emerson Motion Control Axima Controller, EN Drive, or Epsilon Drive. Note: The Axima Controller requires Emerson's optional connectivity process (CP) card for Modbus support.



**NOTES:**

- 1 Install heatshrink on shield (bare wire) to avoid shorting to components.
- 2 Connect shield wire to the metal housing of the RJ-45 connector.

