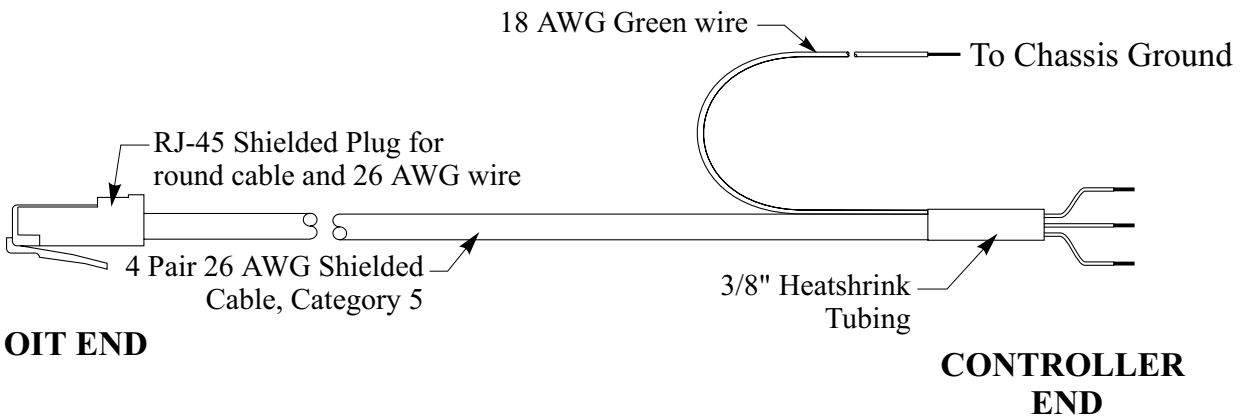




Controller Model: **Pacific Scientific SC750**  
 Maple OIT Model: **OIT3100 and OIT4100 Series**  
 Communication Type: **RS-232 with Leads at Controller**

Use the wiring diagram and illustration to assemble a communication cable for use with a Pacific Scientific SC750 Servo controller.



**NOTES:**

- 1) Twist together 18 AWG green wire and shield wire. Solder wires and insulate with heatshrink to avoid shorting.
- 2) Connect shield wire to the metal housing of the RJ-45 connector.

