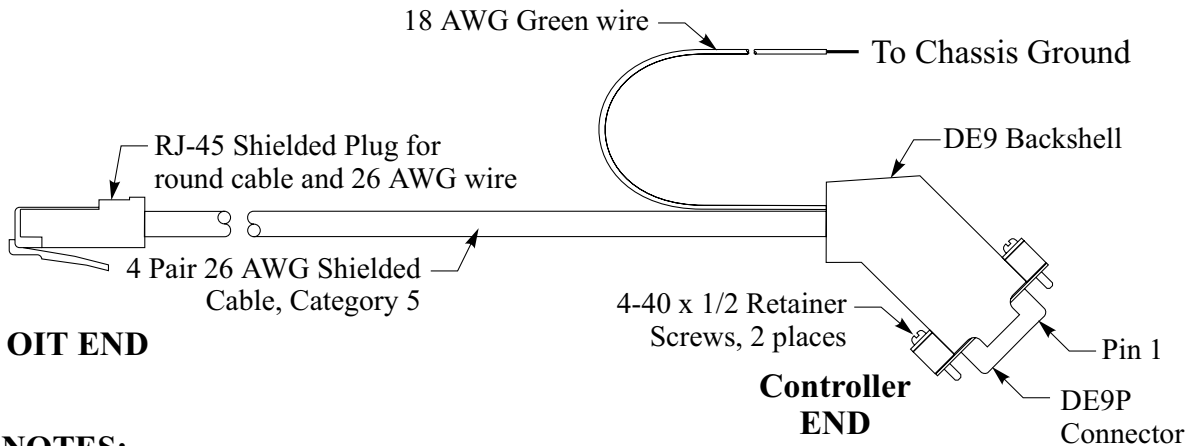




Controller Model: **Pacific Scientific Servo Controllers and Indexer/Drives**
 Maple OIT Model: **OIT3100 and OIT4100 Series**
 Communication Type: **RS-422 with DE9 connector at Controller**

Use the wiring diagram and illustration to assemble a communication cable for use with a Pacific Scientific SC930 or SC950 Servo Controller; or 5345, 5445 or 5645 Indexer/Drive.



NOTES:

- 1) Twist together 18 AWG green wire and shield wire. Solder wires and insulate with heatshrink to avoid shorting.
- 2) Connect shield wire to the metal housing of the RJ-45 connector.

