

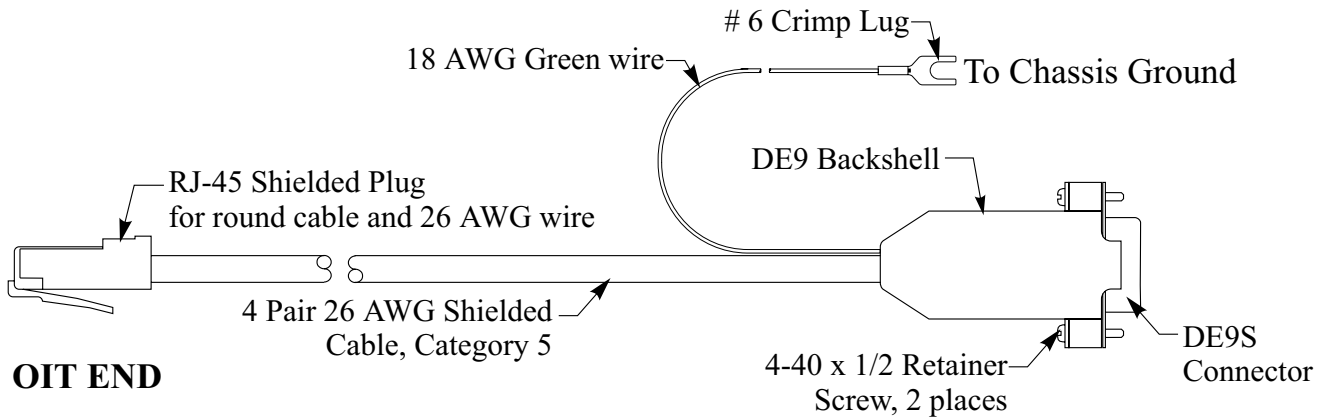


Controller Model: **Control Microsystems SCADAPack Series and SAF Drives OEM SAFphire**

Maple OIT Model: **OIT3100 and OIT4100 Series**

Communication Type: **RS-232 with DE9 connector at Controller**

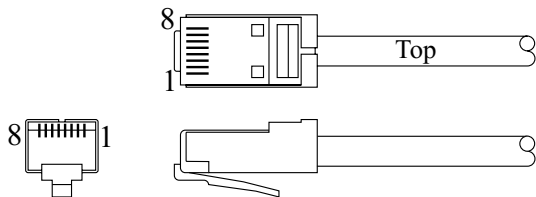
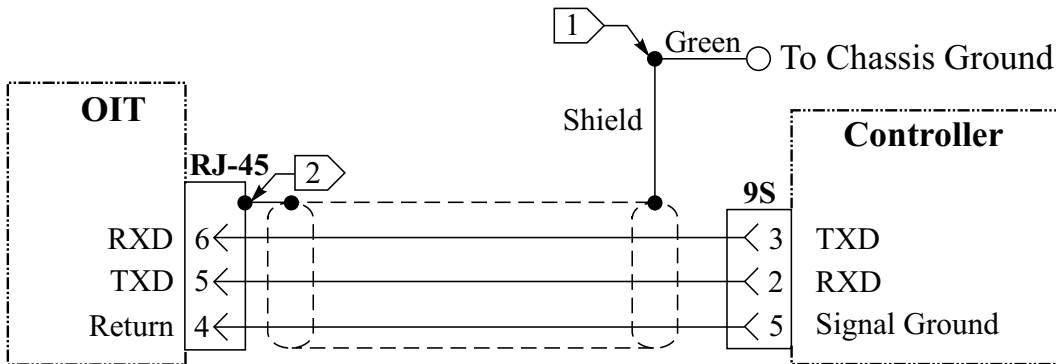
Use the wiring diagram and illustration to assemble a communication cable for use with a Control Microsystems SCADAPack Series or with a SAF Drives OEM SAFphire and CA418 Processor Card.



NOTES:

- 1 ➤ Twist together 18 AWG green wire and shield wire. Solder wires and insulate with heatshrink to avoid shorting.
- 2 ➤ Connect shield wire to the metal housing of the RJ-45 connector.

CONTROLLER END



Pin Configuration
RJ-45 Plug