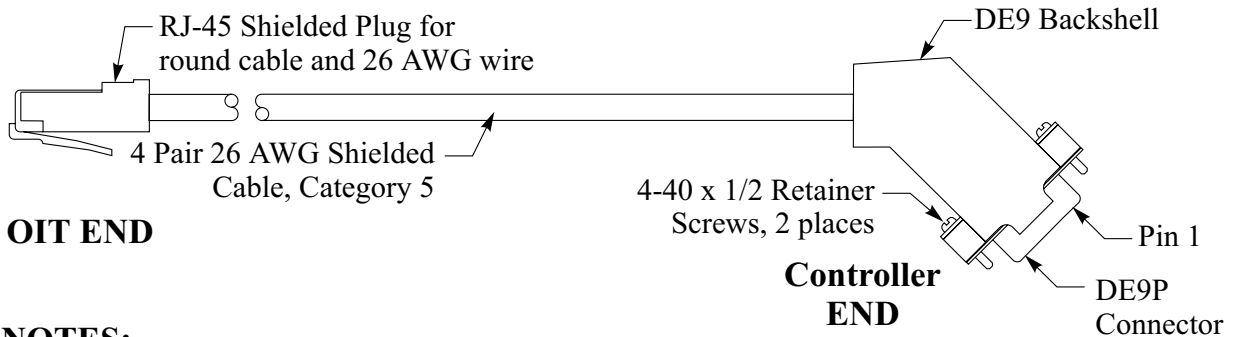




Controller Model: **Pacific Scientific PC830 Series**  
 Maple OIT Model: **OIT3100 and OIT4100 Series**  
 Communication Type: **RS-232 with DE9 connector at Controller**

Use the wiring diagram and illustration to assemble a communication cable for use with a Pacific Scientific PC830 Series Servo Controller.



**NOTES:**

- 1 Install heatshrink on shield (bare wire) to avoid shorting.
- 2 Connect shield wire to the metal housing of the RJ-45 connector.

