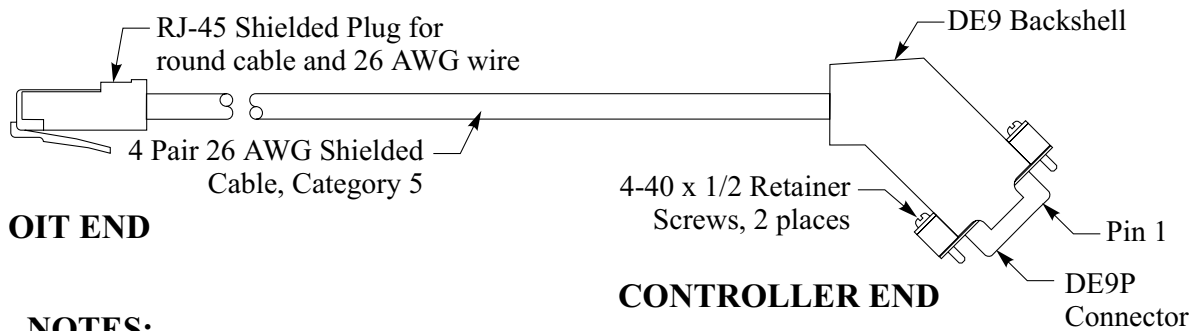




Controller Model: **API Servo and Stepper Drives**  
 Maple OIT Model: **OIT3100 and OIT4100 Series**  
 Communication Type: **RS-422 with DE9 connector at Controller**

Use the wiring diagram and illustration to assemble a communication cable for use with an API Servo or Stepper Drive.



**OIT END**

**CONTROLLER END**

**NOTES:**

- 1 Connect shield wire to the metal housing of the RJ-45 and DE9 connectors.

