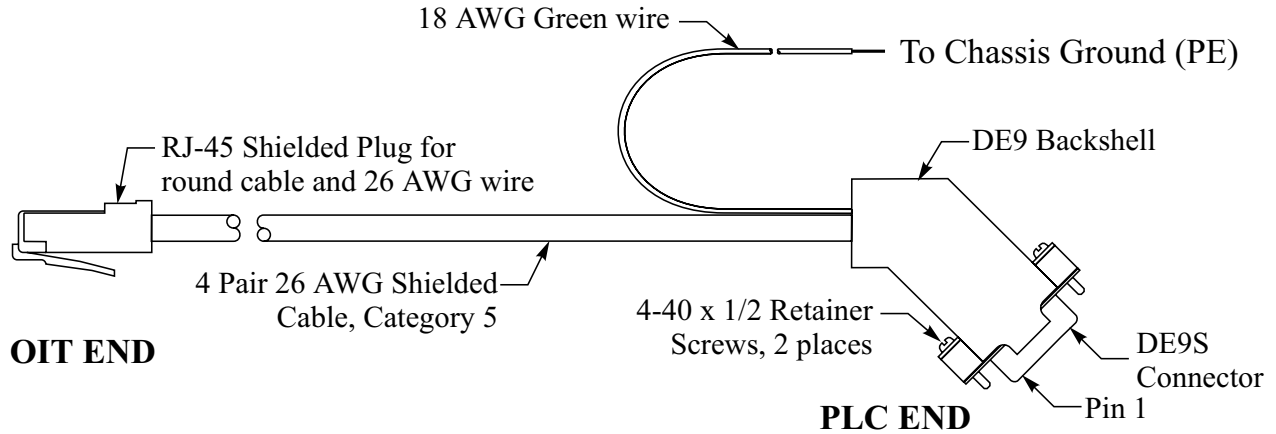




Controller Model: **Baldor MintDrive, SmartMove, NextMoveBX**  
 Maple OIT Model: **OIT3100 and OIT4100 Series**  
 Communication Type: **RS-232 with DE9 connector at controller**

Use the wiring diagram and illustration to assemble communication cables for use with Baldor Motion Controllers.



**NOTES:**

- 1 Twisting together 18 AWG green wire and shield wire. Solder wires and insulate with heatshrink to avoid shorting.
- 2 Connecting shield wire to the metal housing of the RJ-45 connector.

