

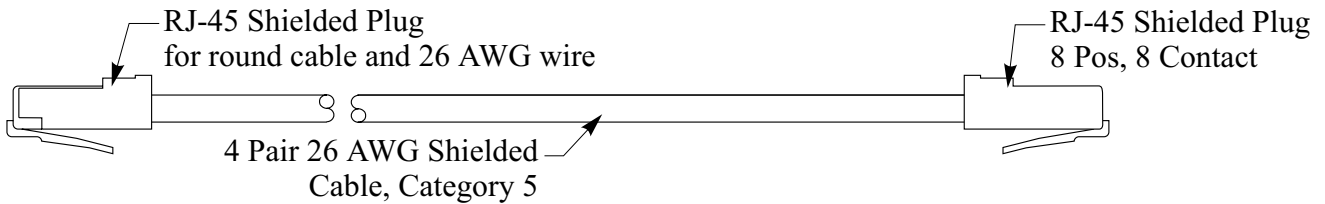


Controller Model: **Control Microsystems SCADAPack 32**

Maple OIT Model: **OIT3100 and OIT4100 Series**

Communication Type: **RS-232 with RJ-45 at PLC**

Use the wiring diagram and illustration to assemble a communication cable for use with a Control Microsystems SCADAPack 32 Controller.



OIT END

PLC END

NOTES:

- 1 Install heatshrink on shield (bare wire) to avoid shorting.
- 2 Connect shield wire to the metal housing of the RJ-45 connector.
- 3 There should be no connections on the other pins on the OIT's RJ-45 connector. They are used for RS-485 communications.

