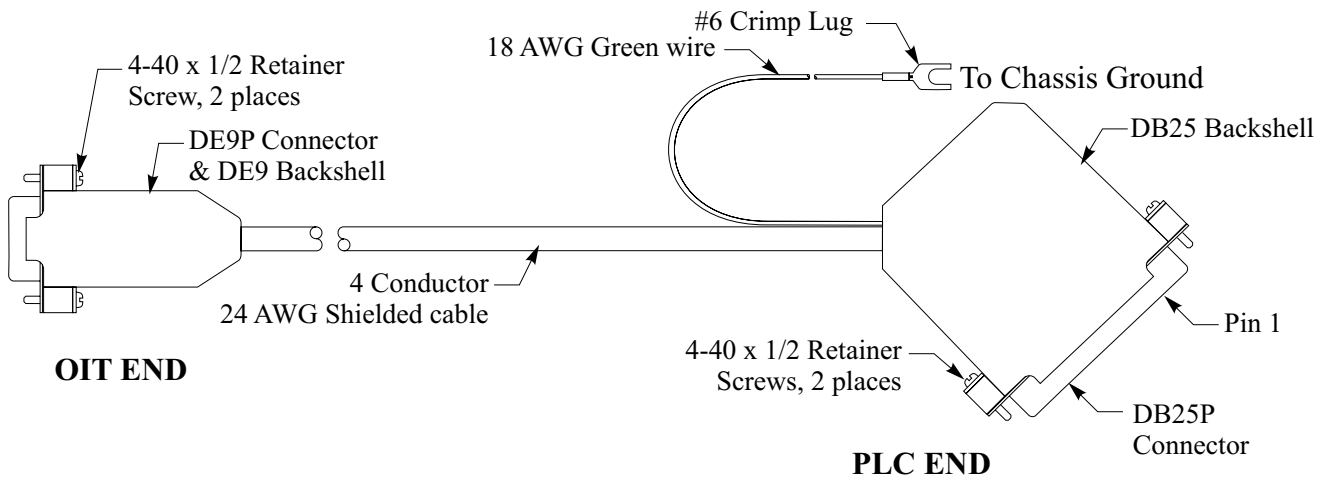




Controller Model: **Allen-Bradley PLC-5 Family (DF1)**
 Maple OIT Model: **Silver Series**
 Communication Type: **RS-232 with DB25 Connector at PLC**

Use the wiring diagram and illustration to assemble a communication cable for use with an Allen-Bradley PLC-5 Family PLC. Maple System's products use the DF1 protocol to communicate with this PLC. This cable is for communication directly from the DF1 port.



NOTES:

- 1 ▷ Twist together 18 AWG green wire and shield wire. Solder wires and insulate with heatshrink to avoid shorting.

