

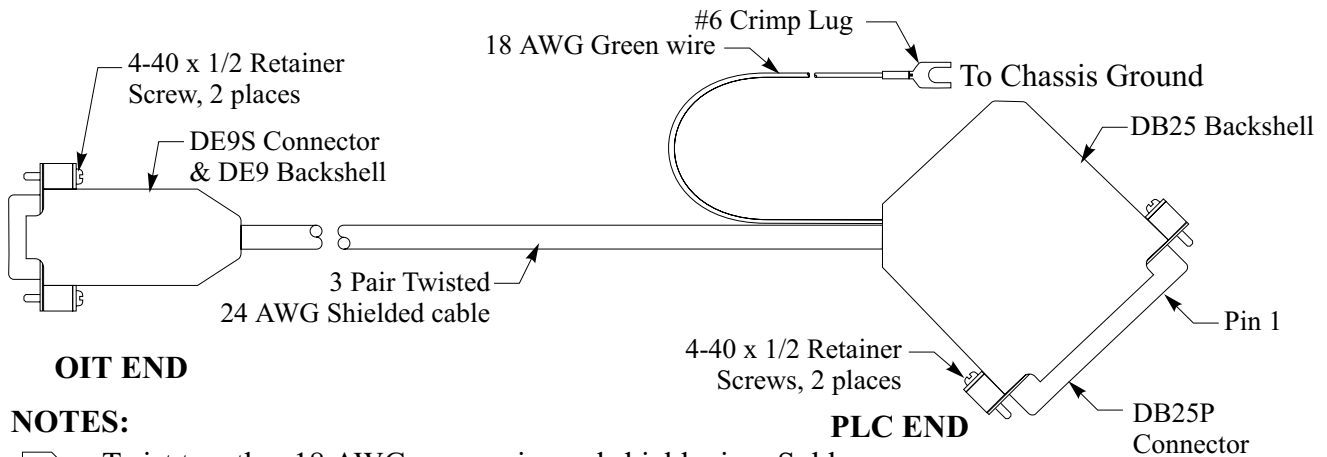


Controller Model: **Allen-Bradley PLC-5 Family (DF1)**

Maple OIT Model: **HMI500 Series**

Communication Type: **RS-422 with DB25 connector at PLC**

Use the wiring diagram and illustration to assemble a communication cable for use with an Allen-Bradley PLC-5 Family PLC. Maple System's products use the DF1 protocol to communicate with this PLC. This cable is for communication directly from the DF1 port.



OIT END

PLC END

NOTES:

- 1 Twist together 18 AWG green wire and shield wire. Solder wires and insulate with heatshrink to avoid shorting.

