

C A B L E A S S E M B L Y I N S T R U C T I O N



Controller Model: **Allen-Bradley SLC500 Series (DH485 point-to-point)**

Maple OIT Model: **Silver Series**

Communication Type: **RS-485 with RJ-45 Connector at PLC**

Use the wiring diagram and illustration to assemble a communication cable for use with an Allen-Bradley SLC500 Series PLC.

**NOTE:** For RS485 3-wire connection, the TXD+ and TXD- pins on the HMI520 DO NOT have to be connected since the RXD+ and RXD- also serve as transmit pins.

