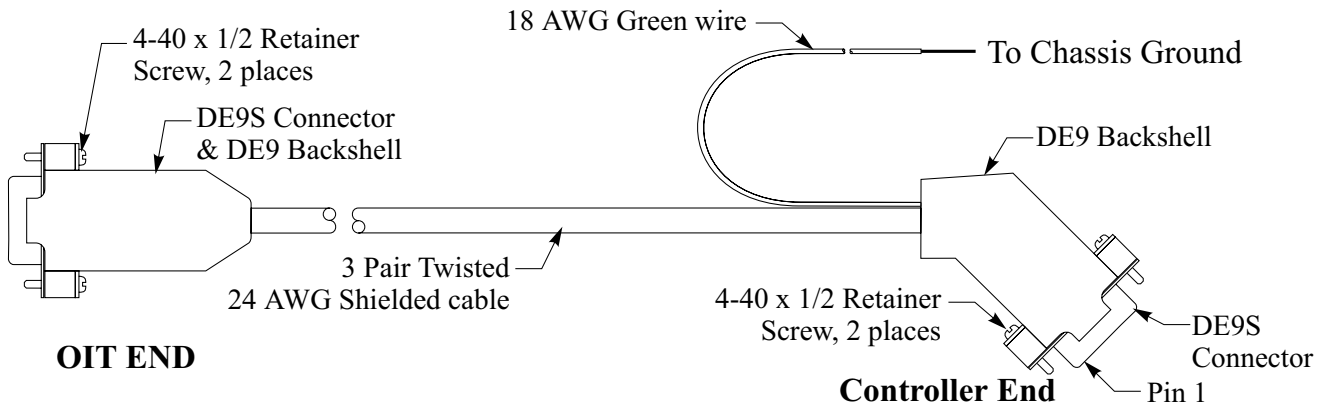




Controller Model: **Baldor NextMove BX^{II}**
 Maple OIT Model: **HMI500 Series**
 Communication Type: **RS-422 with DE9 connector at PLC**

Use the wiring diagram and illustration to assemble a communication cable for use with an Baldor NextMove BX^{II}.



OIT END

Controller End

NOTES:

- 1 ▷ Twist together 18 AWG green wire and shield wire. Solder wires and insulate with heatshrink to avoid shorting.

