

C A B L E A S S E M B L Y I N S T R U C T I O N

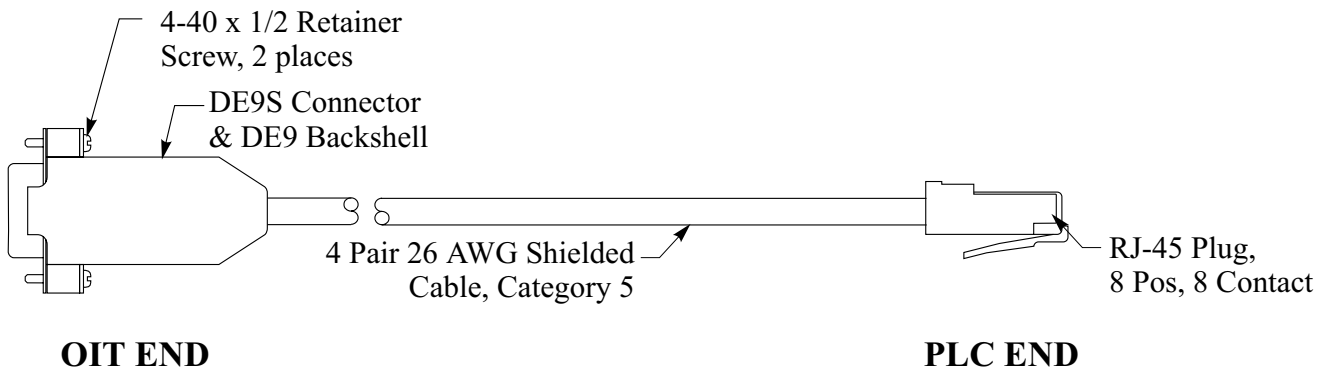


Controller Model: **Cal Controls CALogix**

Maple OIT Model: **Silver Series**

Communication Type: **RS-485 with RJ-45 Connector at PLC**

Use the wiring diagram and illustration to assemble a communication cable for use with a Cal Controls CALogix.



OIT END

PLC END

NOTES:

- 1 Connect shield wire to the metal housing of the RJ-45 connector.

