

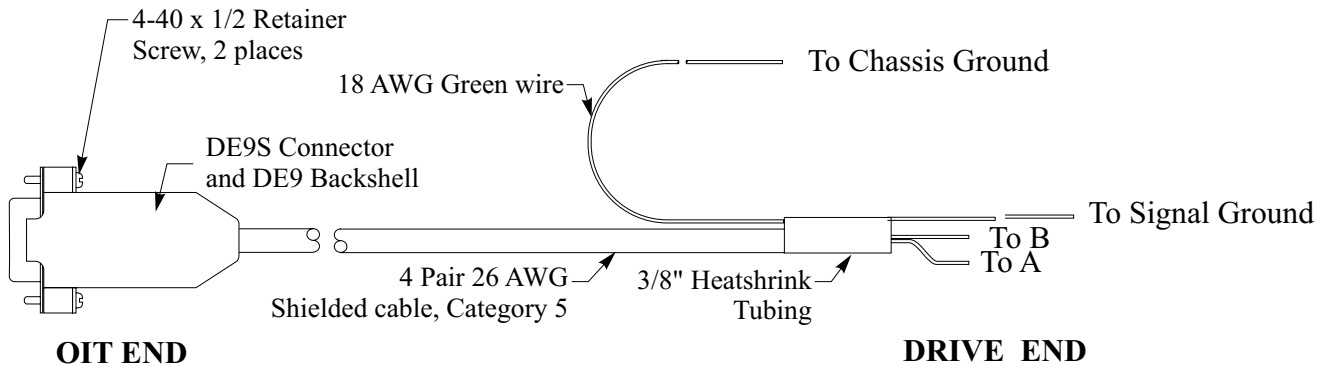


Controller Model: **ABB Drives ACH550**

Maple OIT Model: **Silver Series**

Communication Type: **RS-485 with Leads at Controller**

Use the wiring diagram and illustration to assemble a communication cable (Modbus RS-485, 2-wire) for use with an ABB Drive (ACH550 type).



NOTES:

- 1) Shield wire must be terminated to connector shell..
- 2) Twist together 18 AWG green wire and shield wire. Solder wires and insulate with heatshrink to avoid shorting.

