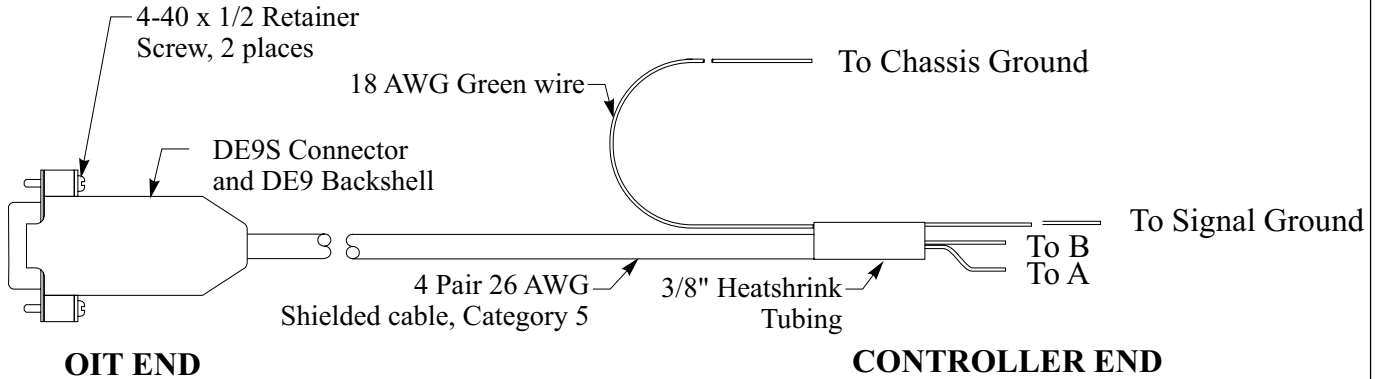




Controller Model: **AC Tech Lenze 940**
 Maple OIT Model: **Silver Series**
 Communication Type: **RS-485 with Leads at Controller**

Use the wiring diagram and illustration to assemble a communication cable (Modbus RS-485, 2-wire) for use with a Lenze 940 (AC Tech) drive.



NOTES:

- 1 Shield wire must be terminated to connector shell.
- 2 Twist together 18 AWG green wire and shield wire. Solder wires and insulate with heatshrink to avoid shorting.

