

# CABLE ASSEMBLY INSTRUCTION

**Maple Model(s)**

HMI5043N/T

**PLC or Controller**

Compumotor 6K and 6000 Series

**Communication Type**

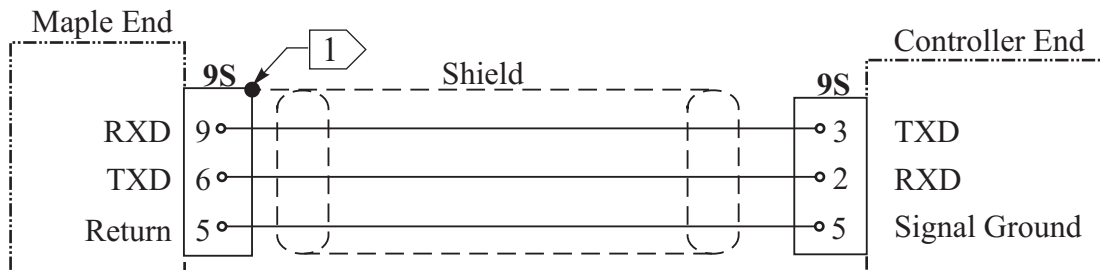
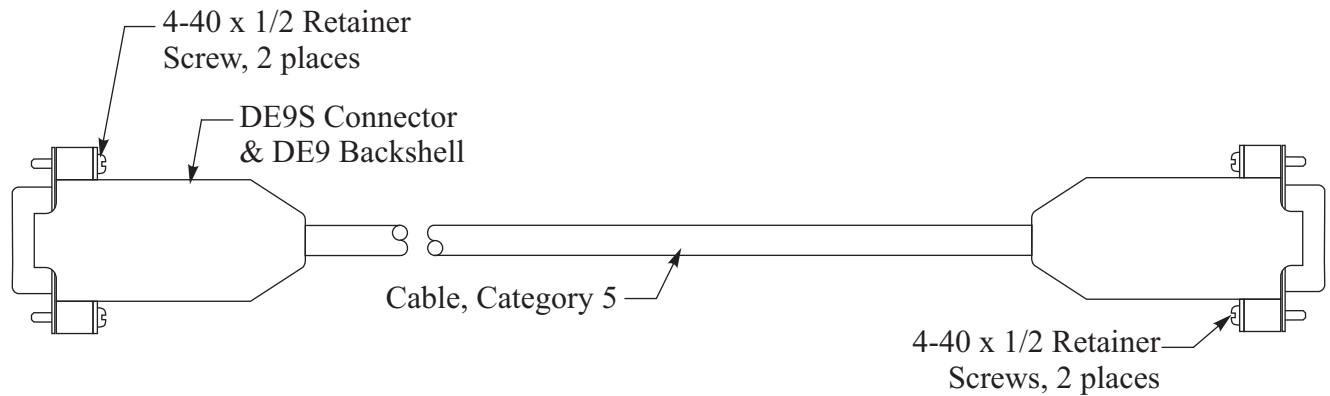
RS-232 with DE9 Connector at Controller



**Summary**

Use the wiring diagram and illustration to assemble a communication cable for use with a Compumotor 6K or 6000 Series controller.

**Drawing and Schematic**



**Notes:**

- 1 Shield wire must be terminated to connector metal shell