

CABLE ASSEMBLY INSTRUCTION

Maple Model(s)
HMI504T

PLC or Controller
Siemens S7-300 (HMI or PC Adapter) and Baldor Motion Controllers and Servo Drives

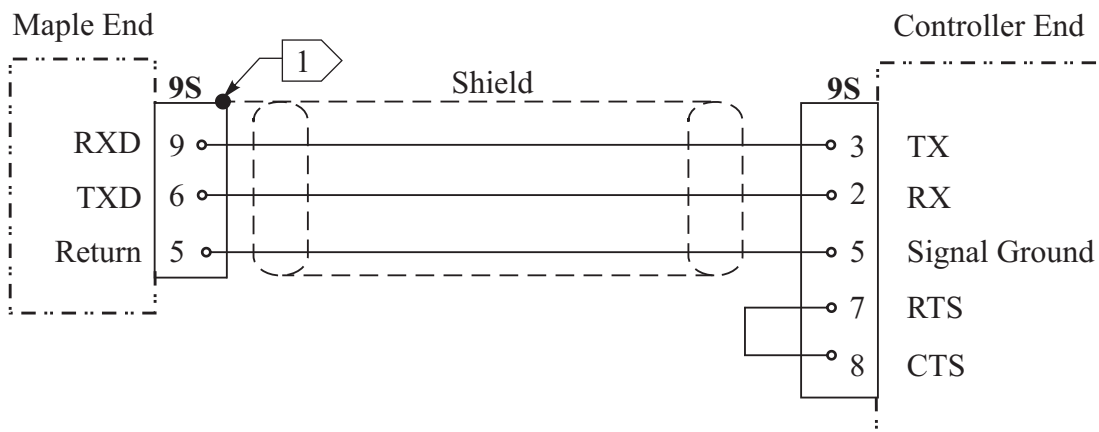
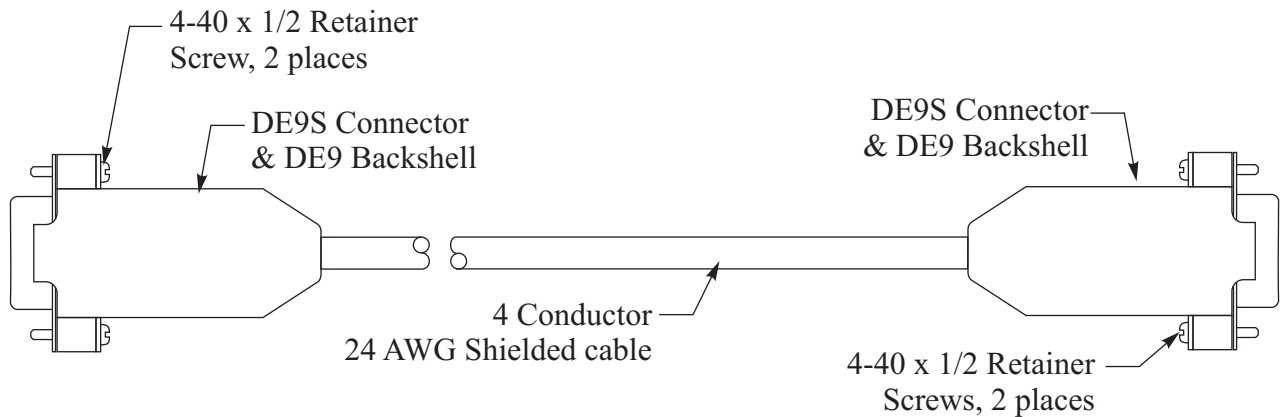
Communication Type
RS-232 with DE9 Connector at PLC



Summary

Use the wiring diagram and illustration to assemble a communication cable for use with a Siemens S7-300 PLC connecting to a Siemens HMI Adapter (Siemens P/N 6ES7-972-9CA11-0XA0) or PC Adapter (Siemens P/N 6ES7-972-9CA23-0XA0) or for use with Baldor motion controllers or servo drives.

Drawing and Schematic



NOTES:

- 1 Shield wire must terminate to controller metal shell.