

C A B L E A S S E M B L Y I N S T R U C T I O N

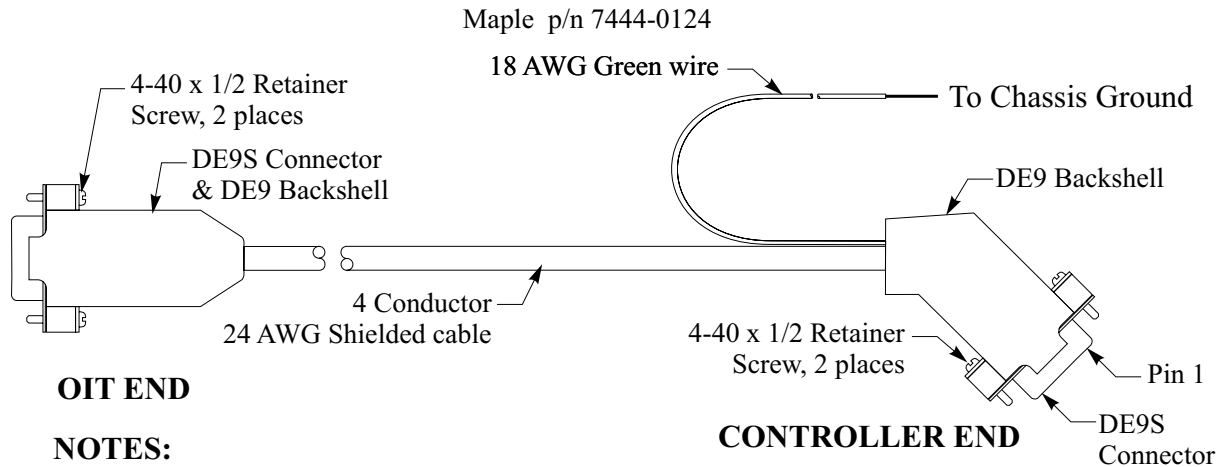


Contoller Model: **Bristol Babcock ControlWave Family**

Maple OIT Model: **Silver Series HMI504T**

Communication Type: **RS-232 with DE9 connector at Controller**

Use the wiring diagram and illustration to assemble a communication cable for use with a Bristol Babcock ControlWave controller. Maple System's products use the Modbus protocol to communicate with this PLC. This cable is for communication directly from the Modbus RTU Slave port on the ControlWave controller.



OIT END

CONTROLLER END

NOTES:

- 1 Twist together 18 AWG green wire and shield wire. Solder wires and insulate with heatshrink to avoid shorting.

