

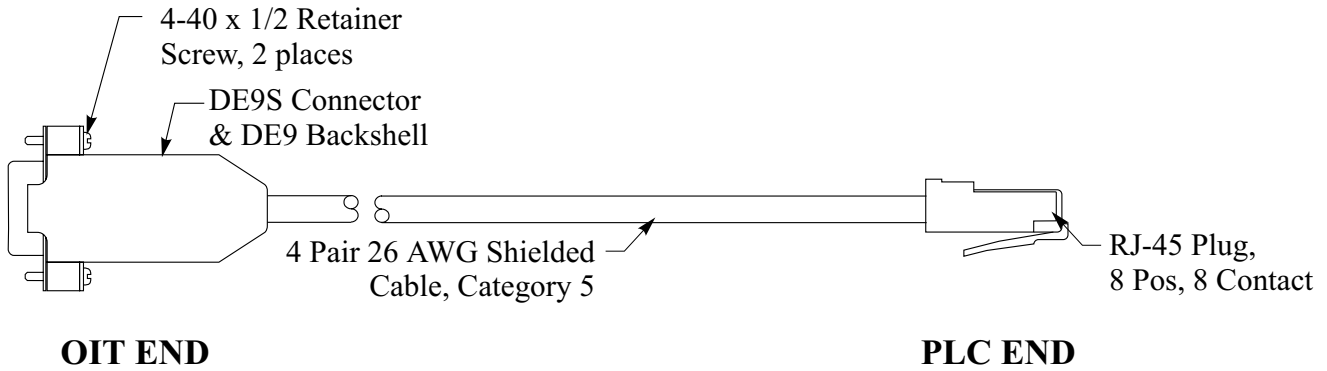


Controller Model: **Modicon Micro, Momentum, or Compact**

Maple OIT Model: **BLU300 Series**

Communication Type: **RS-232 with RJ-45 at PLC**

Use the wiring diagram and illustration to assemble a communication cable for use with a Modicon Micro, Momentum, or Compact PLC.



- 1 Solder shield wire to the DE9S connector metal shell. Install heatshrink tubing over the shield wire to avoid shorting.

