

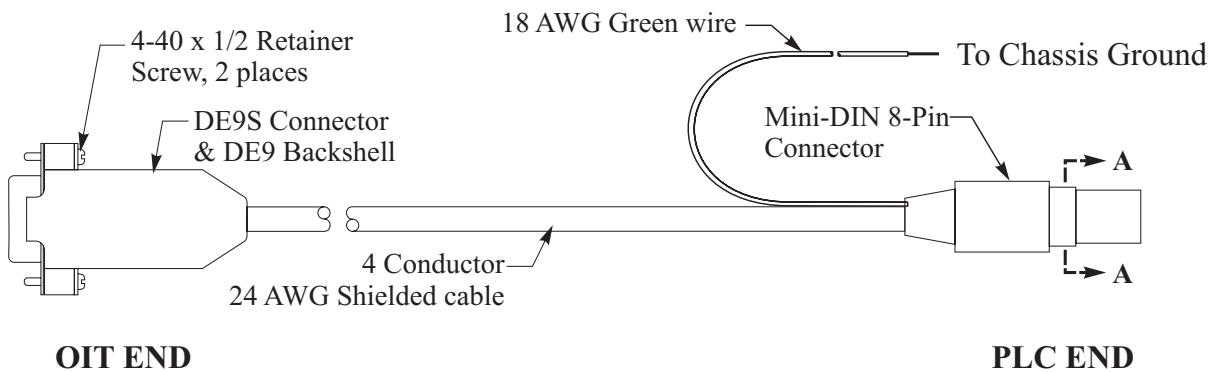


Controller Model: **Modicon Twido PLC**

Maple OIT Model: **Blue Series**

Communication Type: **RS-232 with a Mini Din 8 Pin Connector at PLC**

Use the wiring diagram and illustration to assemble a communication cable for use with a Modicon Twido PLC.



**NOTES:**

- 1 Twist together 18 AWG green wire and shield wire. Solder wires and insulate with heatshrink to avoid shorting.
- 2 Solder shield wire to the DE9S connector metal shell. Install heatshrink tubing over the shield wire to avoid shorting.

