

CABLE ASSEMBLY INSTRUCTION

Maple Model(s)

HMI5000 Series (COM1)
HMI600 Series (COM1)

PLC or Controller

GE Fanuc Series 90 and
VersaMax

Communication Type

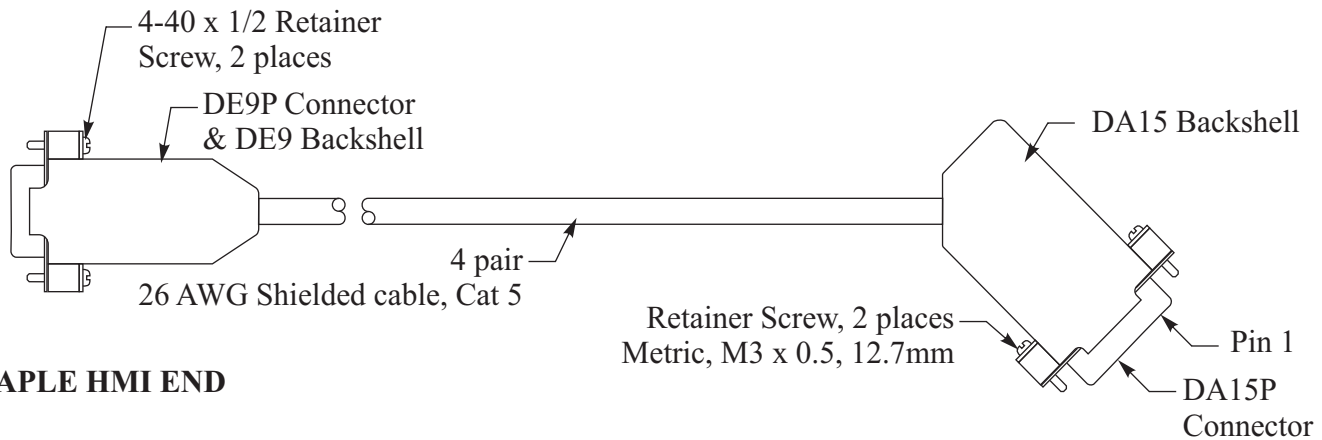
RS-485 with DA15
Connector at PLC



Summary

Use the wiring diagram and illustration to assemble a communication cable for use with a GE Fanuc Series 90 or VersaMax PLC. This cable is for communication through a SNP-X port connection.

Drawing and Schematic



MAPLE HMI END

PLC END

NOTES:

- 1 Connect shield wire to metal shell.

