

CABLE ASSEMBLY INSTRUCTION

Maple Model(s)

HMI5000 Series (COM1)
HMI600 Series (COM1)

PLC or Controller

Modicon Compact and
Modicon 984

Communication Type

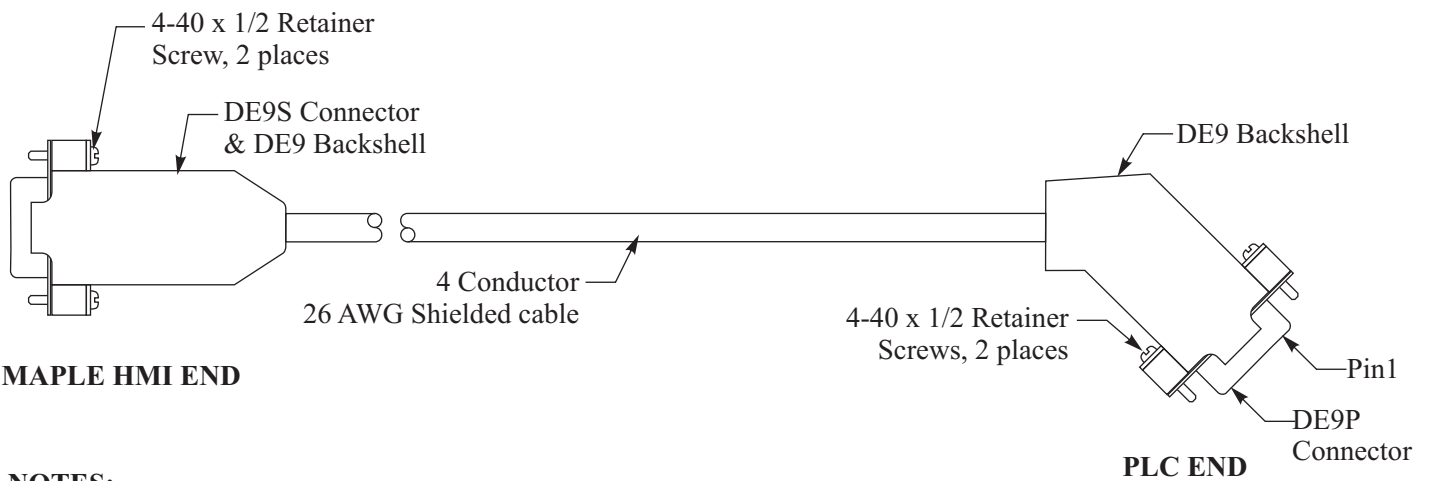
RS-232 with DE9
Connector at PLC



Summary

Use the wiring diagram and illustration to assemble a communication cable for use with a Modicon Compact and Modicon 984 PLC.

Drawing and Schematic



MAPLE HMI END

NOTES:

- 1 Shield wire must be terminated to connector shell.

