

CABLE ASSEMBLY INSTRUCTION

Maple Model(s)

HMI5000 Series (COM1)
HMI600 Series

PLC or Controller

Omron C Series

Communication Type

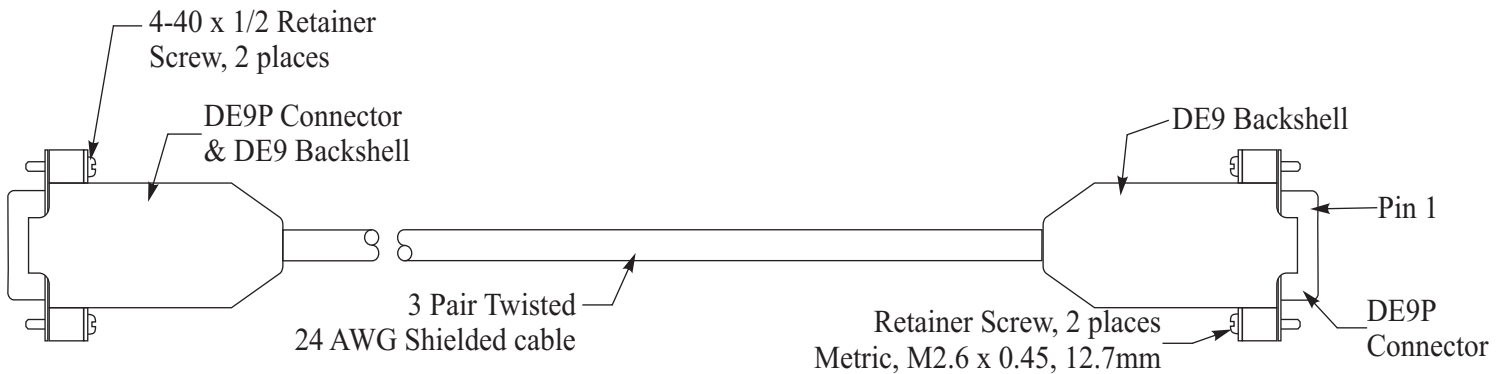
RS-485 4-wire with
DE9 Connector at PLC



Summary

Use the wiring diagram and illustration to assemble a communication cable for use with an Omron C Series PLC. This cable is for communication through a Host Link connection using an RS-422 port. For the C20K, C28K, C40K, C60K, C200H, and C200H+ models.

Drawing and Schematic



MAPLE HMI END

PLC END

NOTES:

- 1 Shield wire must be terminated to connector shell.

