

# CABLE ASSEMBLY INSTRUCTION

**Maple Model(s)**

HMI5000 Series  
HMI600 Series

**PLC or Controller**

Siemens SIMATIC T1505

**Communication Type**

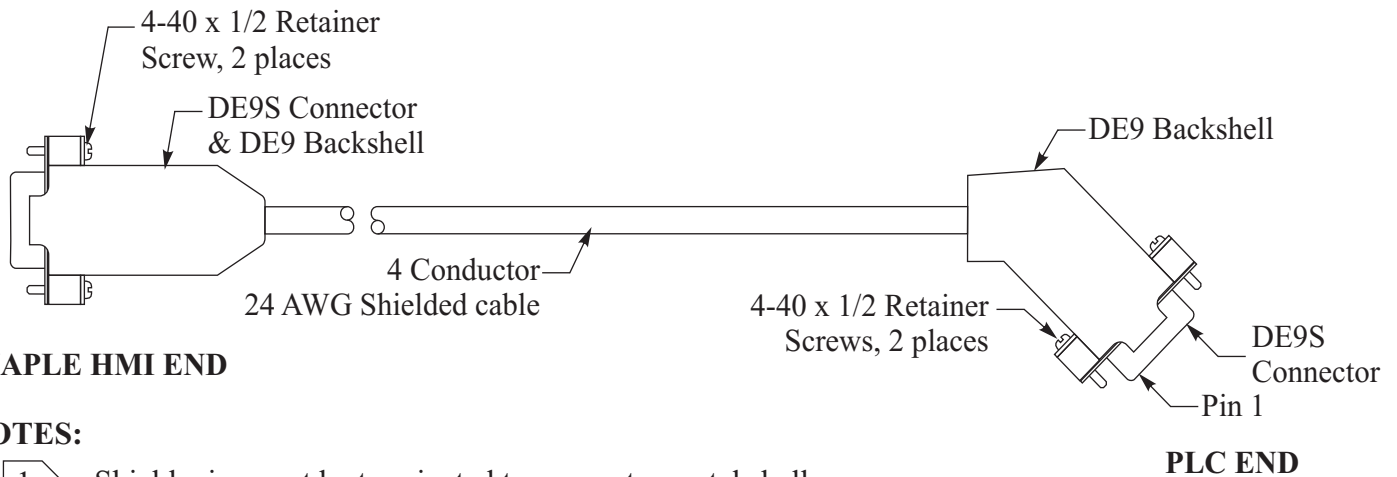
RS-232 with DE9  
Connector at PLC



**Summary**

Use the wiring diagram and illustration to assemble a communication cable for use with a Siemens SIMATIC T1505 PLC.

**Drawing and Schematic**



**MAPLE HMI END**

**NOTES:**

- 1 Shield wire must be terminated to connector metal shell.

