

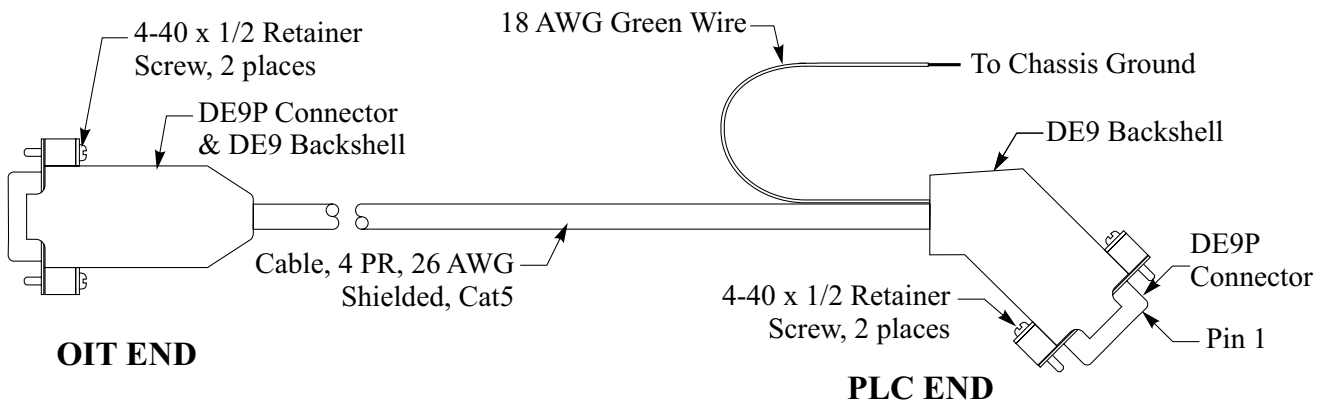


Controller Model: **Siemens SIMATIC S7-200**

Maple OIT Model: **Ivory Series (COM1), Silver Plus Series (COM1)**

Communication Type: **RS-485 2-wire with DE9 Connector at PLC**

Use the wiring diagram and illustration to assemble a communication cable for use with a Siemens SIMATIC S7-200 Series PLC.



NOTES:

- 1 ▷ Shield wire must be terminated to connector metal shell.
- 2 ▷ Twist together 18 AWG green wire and shield wire. Solder wires and insulate with heatshrink to avoid shorting.

