

# CABLE ASSEMBLY INSTRUCTION

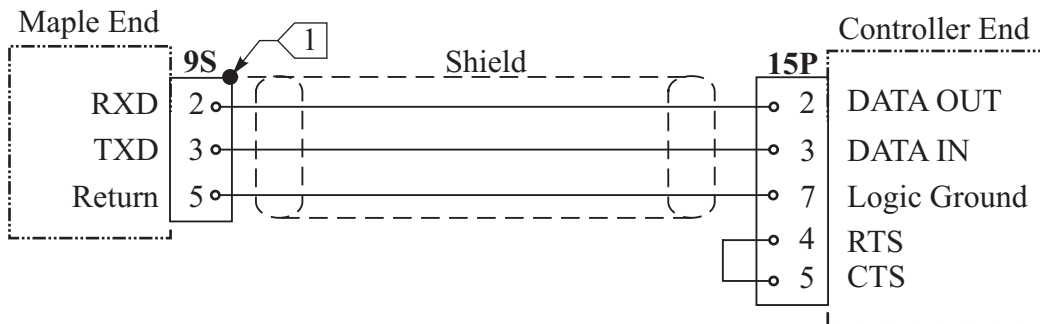
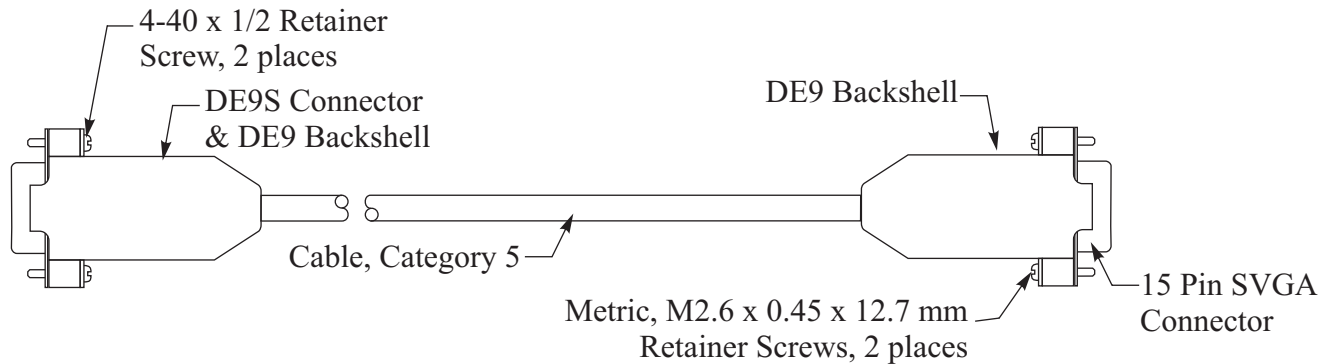
<b>Maple Model(s)</b>	<b>PLC or Controller</b>	<b>Communication Type</b>
HMI5000 Series (COM1)	Koyo DL205	RS-232 with 15-pin SVGA
HMI600 Series (COM1)	(D2-250 CPU)	Connector at PLC



## Summary

Use the wiring diagram and illustration to assemble a communication cable for use with a Koyo DL205 PLC (D2-250 CPU, Port 2).

## Drawing and Schematic



## Notes

- 1 Shield wire must be terminated to connector metal shell.