

CABLE ASSEMBLY INSTRUCTION

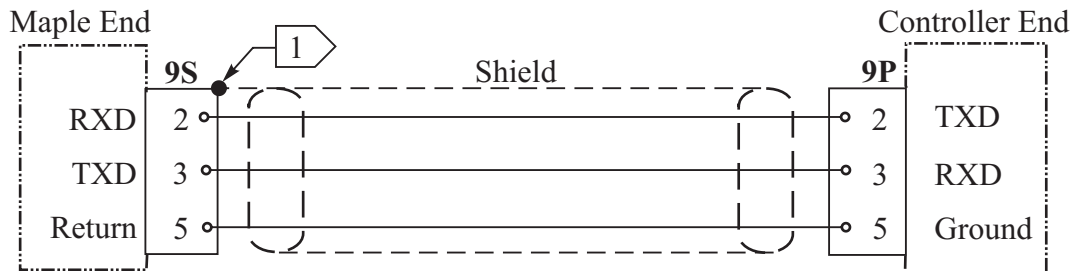
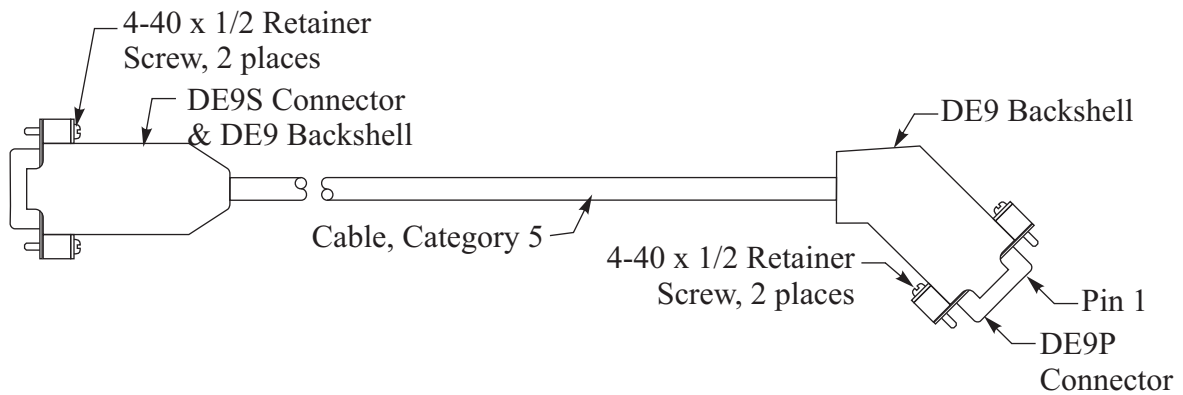
Maple Model(s)	PLC or Controller	Communication Type
HMI5000 Series (COM1) HMI600 (COM1)	GE Intelligent Platforms Versamax and PAC Systems RX3i, Quicksilver Silvermax, and Triangle Research T100MD+	RS-232 with DE9 Connector at PLC



Summary

Use the wiring diagram and illustration to assemble a communication cable for use with a GE Intelligent Platforms VersaMax or PAC Systems RX3i, a Quicksilver SilverMax, or a Triangle Research T100MD+ controller. This cable is for communication using the SNP-X protocol.

Drawing and Schematic



Notes

- 1 Shield wire must be terminated to connector metal shell.