

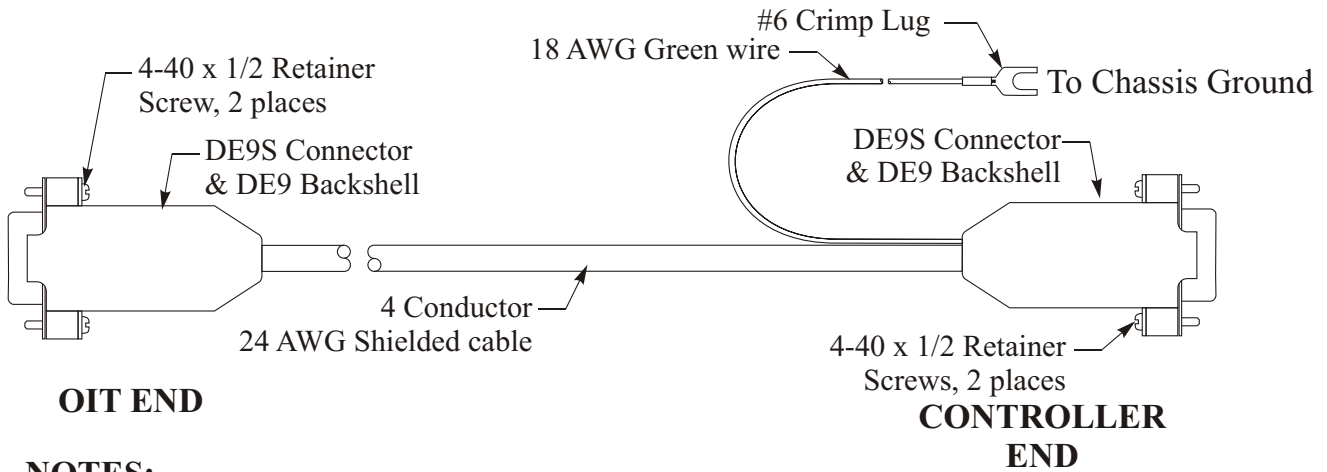


Controller Model: **Control Microsystems SCADAPack Series and SAF Drives OEM SAFphire**

Maple OIT Model: **Silver Series Plus (COM1)**

Communication Type: **RS-232 with DE9 connector at Controller**

Use the wiring diagram and illustration to assemble a communication cable for use with a Control Microsystems SCADAPack Series or with a SAF Drives OEM SAFphire and CA418 Processor Card.



NOTES:

- 1 Shield wire must be terminated to connector shell.
- 2 Twist together 18 AWG green wire and shield wire. Solder wires and insulate with heatshrink to avoid shorting.

