

CABLE ASSEMBLY INSTRUCTION

Maple Model(s)

HMI5000 Series
HMI600 Series

PLC or Controller

Control Technology Corporation (CTC)
2200-2800 Series
Blue Fusion

Communication Type

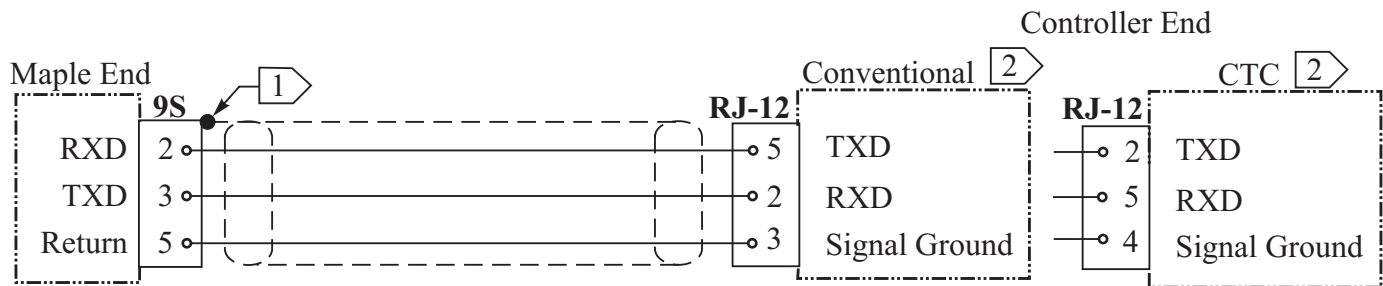
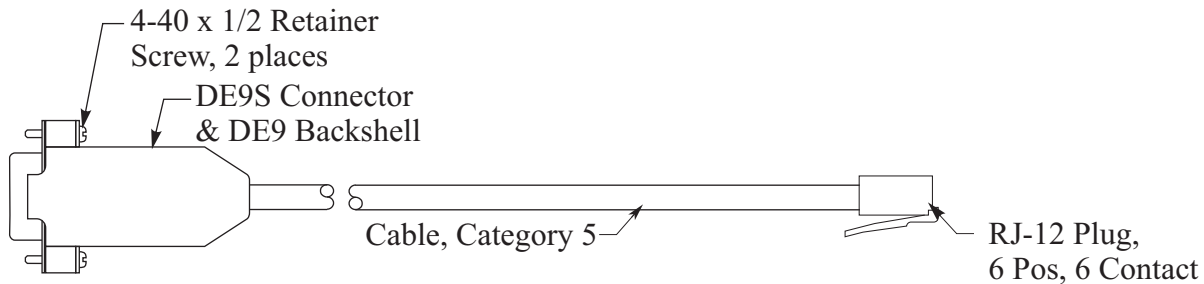
RS-232 with RJ-12 Connector at Controller



Summary

Use the wiring diagram and illustration to assemble a communication cable for use with CTC 2200-2800 Series Blue Fusion controllers.

Drawing and Schematic



Notes

- 1 Shield wire must be terminated to the connector metal shell.
- 2 Numbering for the Controller end is shown with both conventional RJ12 numbering and with CTC numbering. CTC numbering is reversed from the conventional.

