

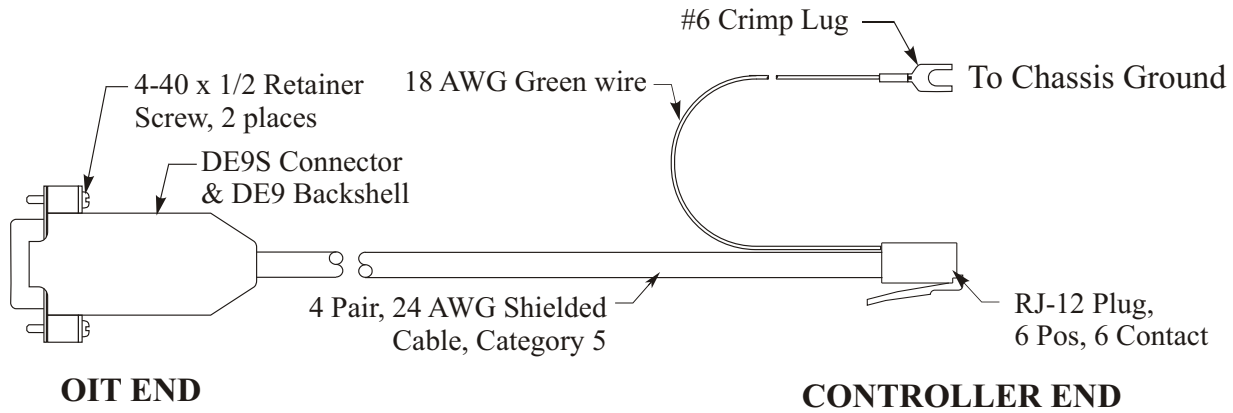


Controller Model: **CTC Series Automation Controllers**

Maple OIT Model: **Ivory Series, Gold Series**

Communication Type: **RS-232 with RJ-12 at PLC**

Use the wiring diagram and illustration to assemble a communication cable for use with CTC (Control Technology Corp.) Controllers.



NOTES:

- 1 Twist together 18 AWG green wire and shield wire. Solder wires and insulate with heatshrink to avoid shorting.
- 2 Solder shield wire to the DE9S connector metal shell. Install heatshrink tubing over the shield wire to avoid shorting.
- 3 Numbering for the Controller END is shown with both conventional RJ12 numbering and with CTC numbering. CTC numbering is reversed from the conventional.

