

CABLE ASSEMBLY INSTRUCTION

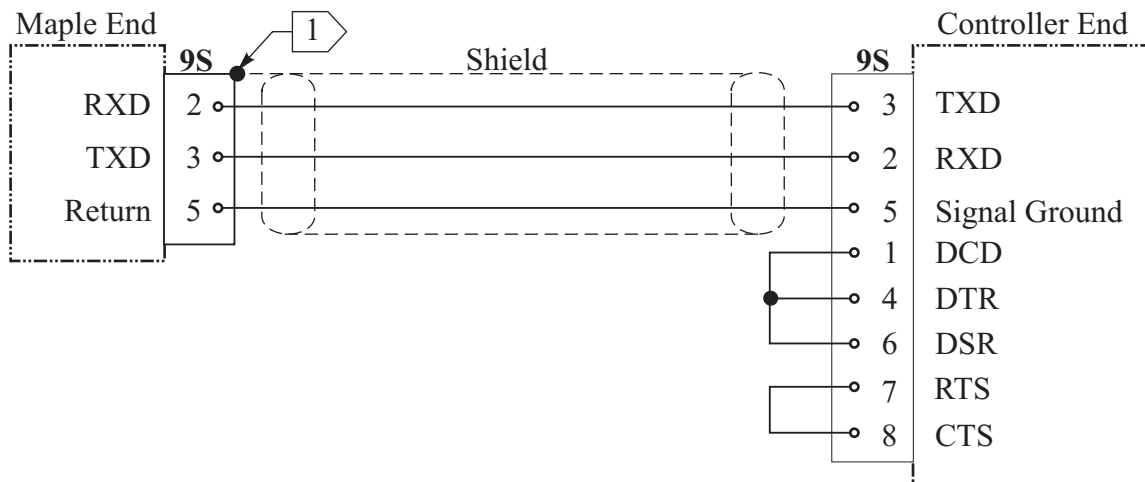
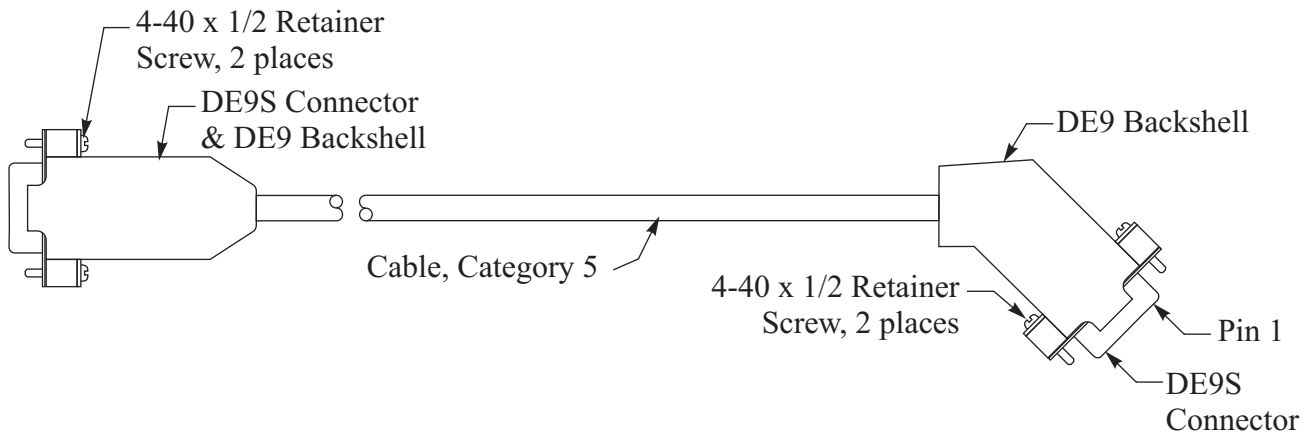
Maple Model(s)	PLC or Controller	Communication Type
HMI5000 Series (COM1) HMI600 Series	Bristol Babcock ControlWave Family	RS-232 with DE9 Connector at Controller



Summary

Use the wiring diagram and illustration to assemble a communication cable for use with a Bristol Babcock ControlWave controller. Maple Systems' products use the Modbus protocol to communicate with this PLC. This cable is for communication directly from the Modbus RTU Slave port on the ControlWave controller.

Drawing and Schematic



Notes:

- 1 Shield wire must be terminated to connector metal shell.