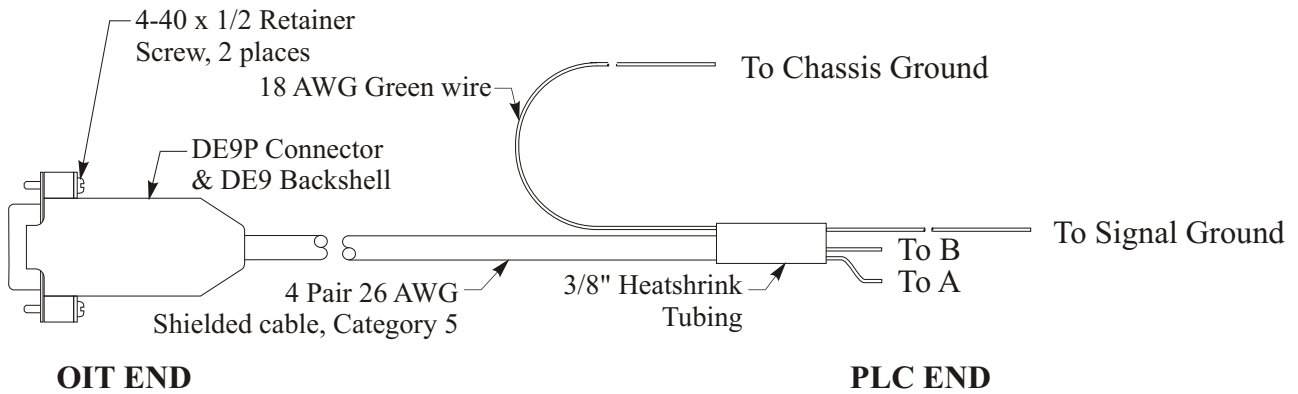




Controller Model: **Sixnet IPM**
 Maple OIT Model: **Ivory Series (COM1), Silver Series Plus (COM1)**
 Communication Type: **RS-485 2-wire with Leads at PLC**

Use the wiring diagram and illustration to assemble a communication cable for use with a Sixnet IPM.



NOTES:

- 1 Shield wire must be terminated to connector shell.
- 2 Twist together 18 AWG green wire and shield wire. Solder wires and insulate with heatshrink to avoid shorting.

