

CABLE ASSEMBLY INSTRUCTION

Maple Model(s)

HMI5000 Series
HMI600 Series

PLC or Controller

CTC Blue Fusion
(5XXX) Series Automation
Controllers

Communication Type

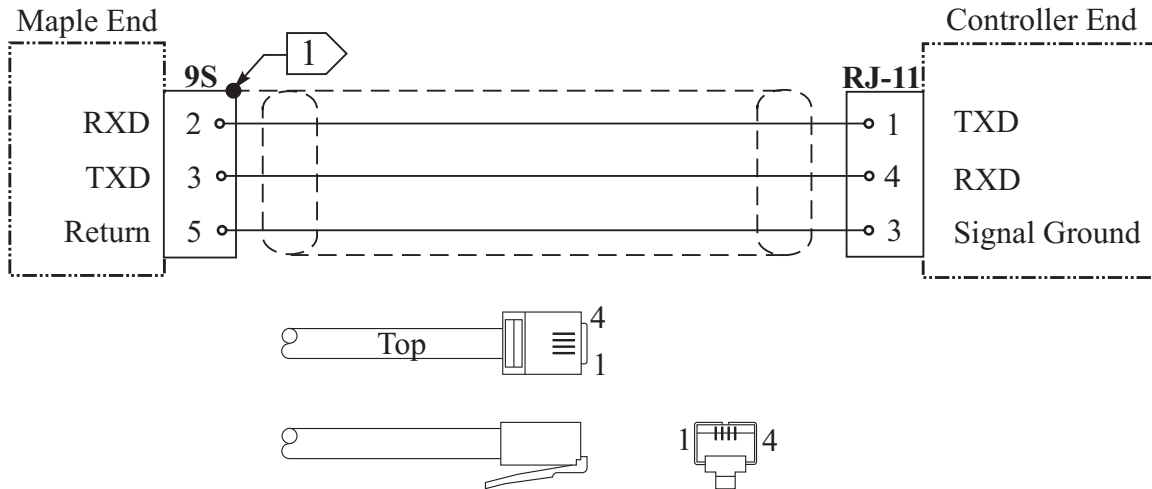
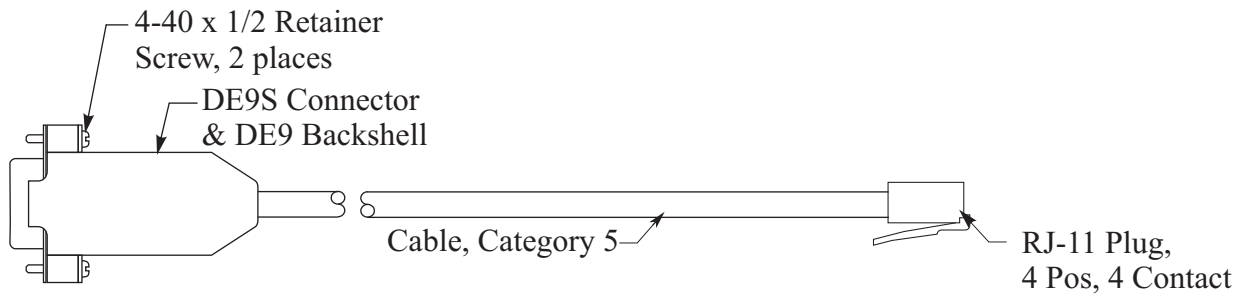
RS-232 with RJ-11 at PLC



Summary

Use the wiring diagram and illustration to assemble a communication cable for use with CTC Blue Fusion Series controllers. Maple Systems does not sell this cable.

Drawing and Schematic



Notes

- 1 Shield wire must be terminated to the connector metal shell.