

CABLE ASSEMBLY INSTRUCTION

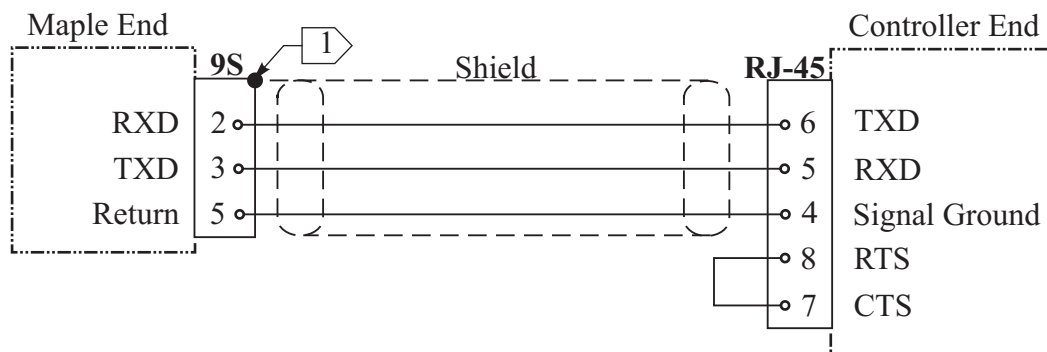
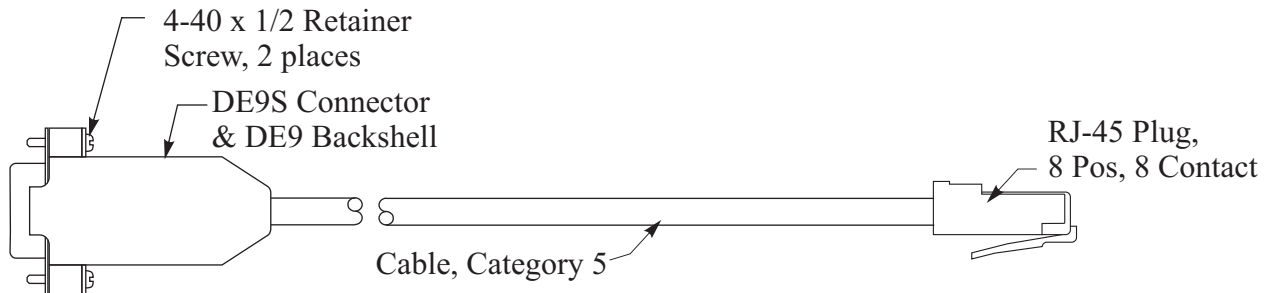
<u>Maple Model(s)</u>	<u>PLC or Controller</u>	<u>Communication Type</u>
HMI5000 Series (COM1) HMI600 Series (COM1)	SIXNET VersaTrak IPM RS-232 ports A & B and SIXNET SIXTRAK IPM RS-232 Ports A & B	RS-232 with RJ-45 at Controller



Summary

Use the wiring diagram and illustration to assemble a communication cable for use with a SIXNET controller described above.

Drawing and Schematic



Notes:

- 1) Shield wire must terminate to connector metal shell.

