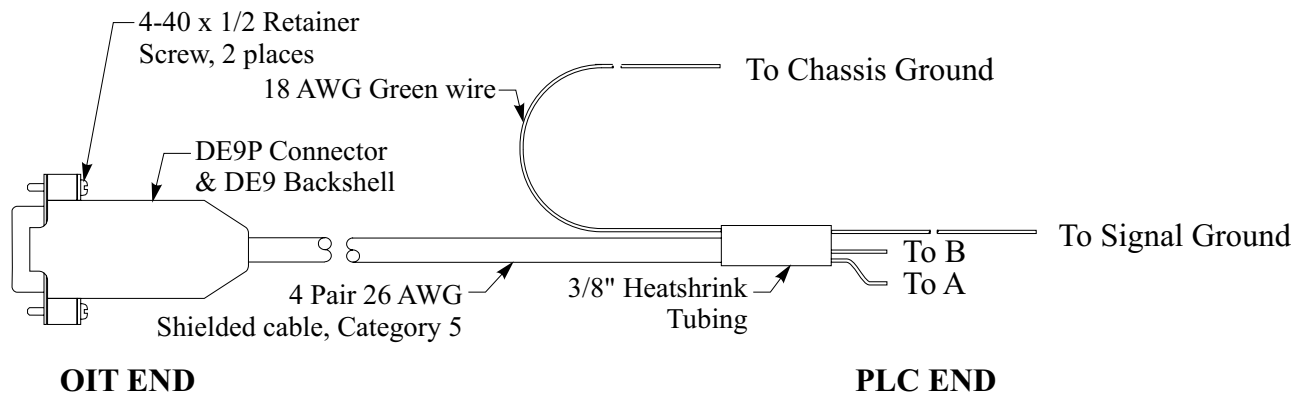




Controller Model: **Modicon Twido PLC**
 Maple OIT Model: **Ivory Series, Silver Plus Series (COM1)**
 Communication Type: **RS-485 with Leads at PLC**

Use the wiring diagram and illustration to assemble a communication cable for use with a Modicon Twido PLC.



NOTES:

- 1) Shield wire must be terminated to connector shell.
- 2) Twist together 18 AWG green wire and shield wire. Solder wires and insulate with heatshrink to avoid shorting.

