

CABLE ASSEMBLY INSTRUCTION

Maple Model(s)

HMI5000 Series (COM1)
HMI600 Series

PLC or Controller

Modicon Twido PLC

Communication Type

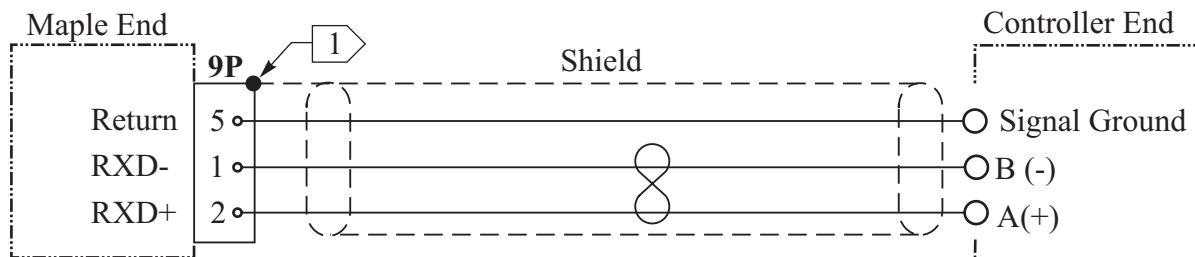
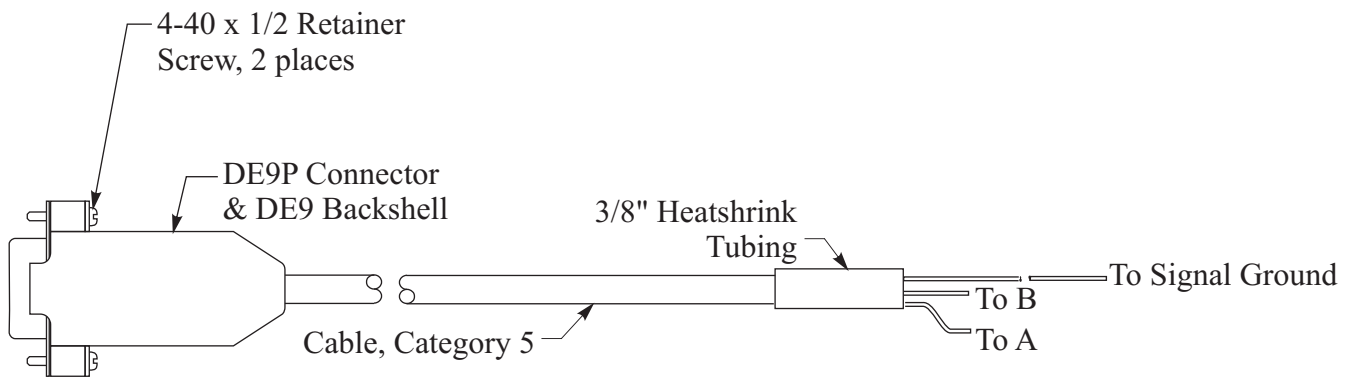
RS-485 with Leads at
Controller



Summary

Use the wiring diagram and illustration to assemble a communication cable for use with a Modicon Twido Controller.

Drawing and Schematic



Notes

- 1) Shield wire must be terminated to connector metal shell.