

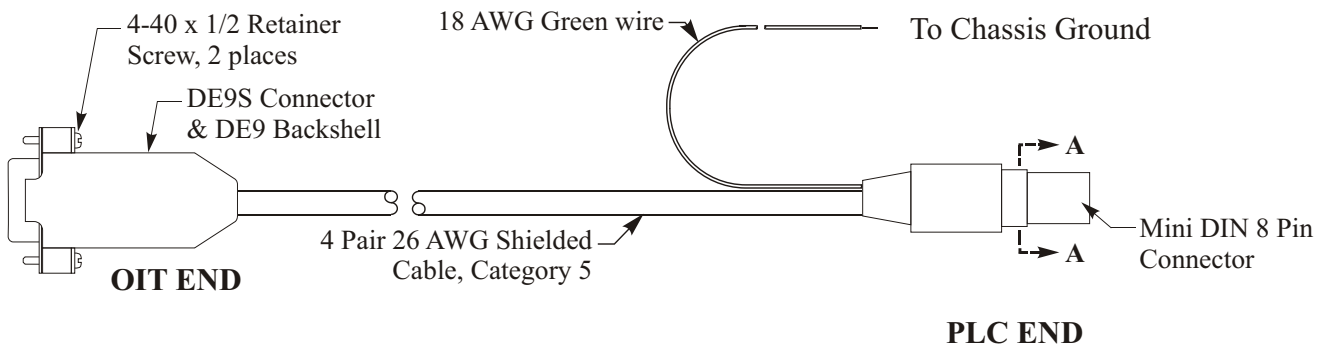


Controller Model: **Idec MicroSmart**

Maple OIT Model: **Ivory Series, Gold Series,  
Silver Series Plus (COM1)**

Communication Type: **RS-232 (Port1 or Port2 on a RS232 module)**

Use the wiring diagram and illustration to assemble a communication cable for use with an Idec MicroSmart PLC using RS232 communications.



**NOTES:**

- 1 Shield wire must be terminated to connector shell.
- 2 Twist together 18 AWG green wire and shield wire. Solder wires and insulate with heatshrink to avoid shorting.

