

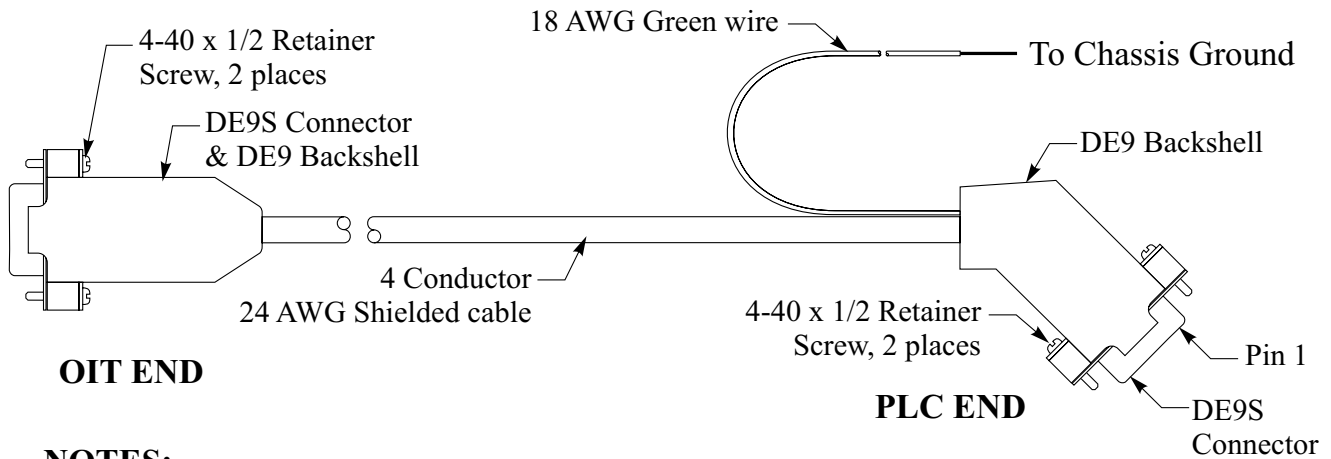


Controller Model: **Mitsubishi FX Series
FX1n-232-BD Com Module, or
FX2n-232-BD Com Module**

Maple OIT Model: **Ivory Series (COM1), Gold Series,
Silver Plus Series (COM1)**

Communication Type: **RS-232 with DE9 Connector at Com Module**

Use the wiring diagram and illustration to assemble a communication cable for use with the Mitsubishi communications modules listed above.



NOTES:

- 1 Shield wire must be terminated to connector shell.
- 2 Twist together 18 AWG green wire and shield wire. Solder wires and insulate with heatshrink to avoid shorting.

