

CABLE ASSEMBLY INSTRUCTION

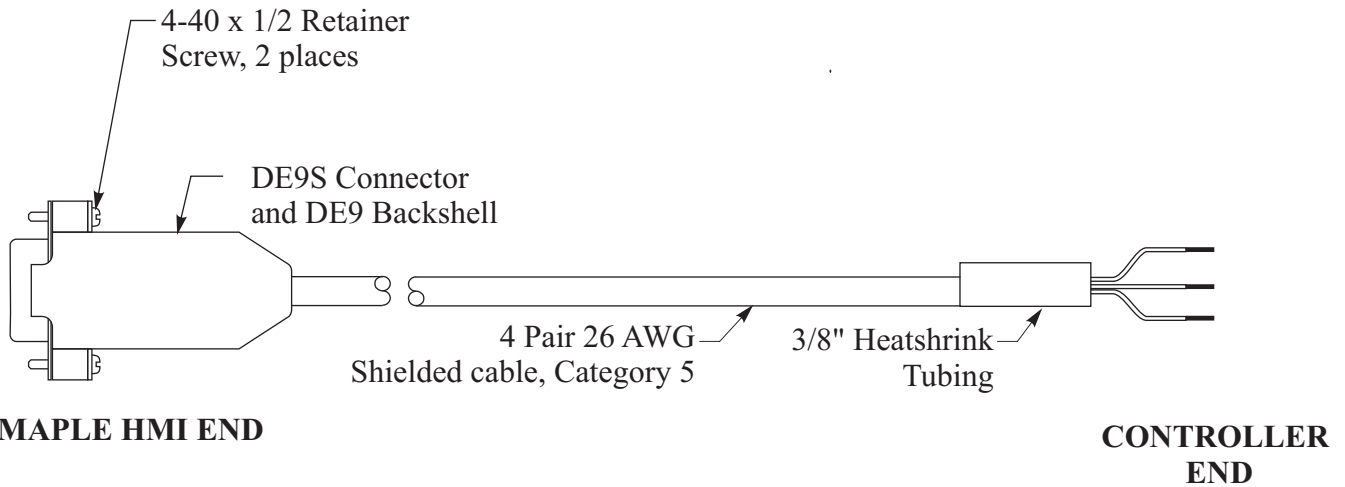
Maple Model(s)	PLC or Controller	Communication Type
HMI5000 Series (COM1)	Aerotech Soloist, Ensemble Controllers	RS-232 with Leads at Controller



Summary

Use the wiring diagram and illustration to assemble a communication cable for use with an Aerotech Soloist CL/CP/ML/MP, or Ensemble CL/CP/MC/MP controller.

Drawing and Schematic



NOTES:

- 1 Shield wire must be terminated to connector metal shell.

