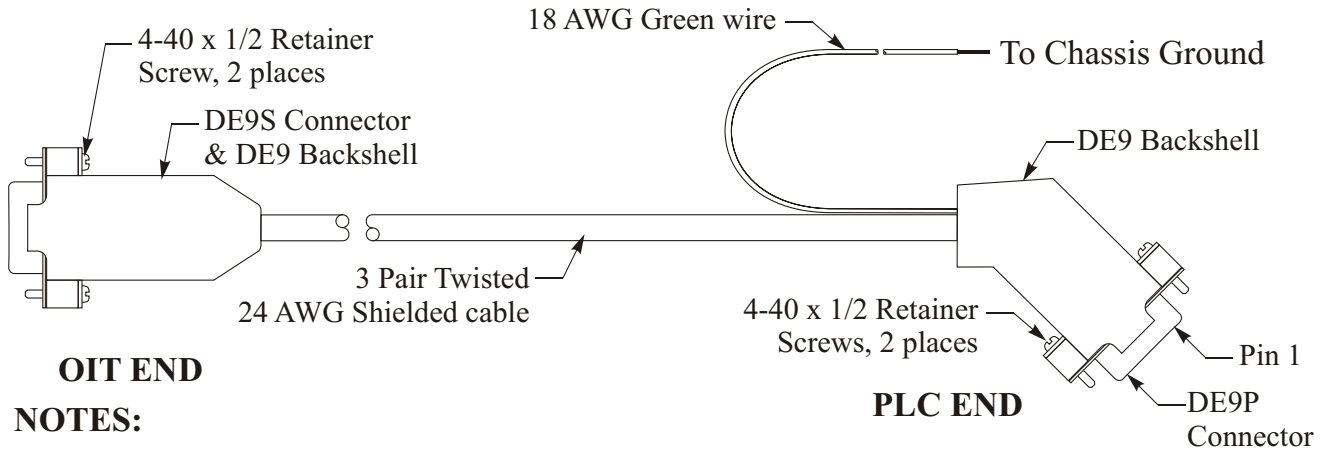




Controller Model: **Siemens SIMATIC TI505**
 Maple OIT Model: **Gold Series**
 Communication Type: **RS-422 with DE9 connector at PLC**

Use the wiring diagram and illustration to assemble a communication cable for use with a Siemens SIMATIC TI505 PLC.



OIT END

PLC END

NOTES:

- 1 Twist together 18 AWG green wire and shield wire. Solder wires and insulate with heatshrink to avoid shorting.

