



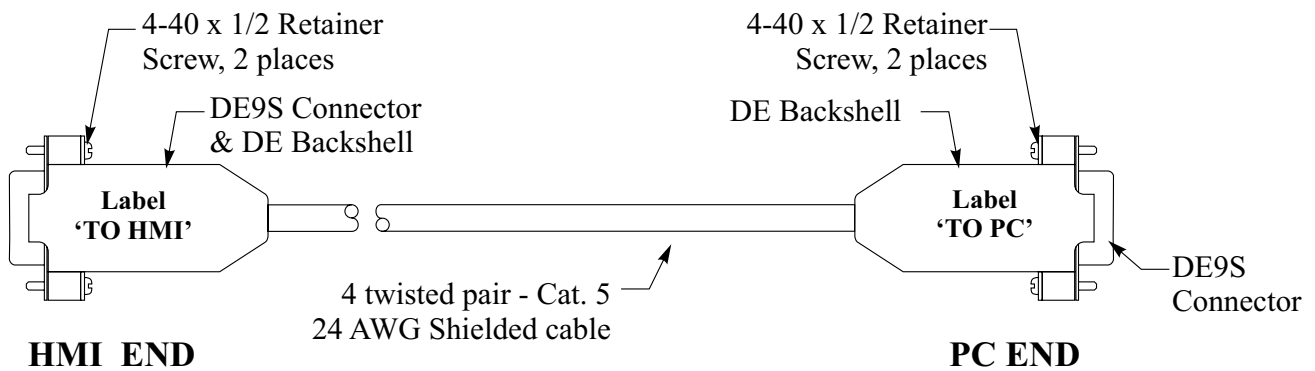
Controller Model: **Configuration Cable (# 7431-0106)**

Maple OIT Model: **Ivory Series (HMI600)**

Communication Type: **RS-232 with DB9 Connector at PC**

Use the wiring diagram and illustration to assemble a configuration cable for communication between the HMI and your PC.

**HMI600 SERIES CONFIGURATION CABLE**



**NOTES:**

- ① Solder shield wire to connector shell - Heat-shrink shield wire if necessary to keep from shorting out.

